

FITTINGS AND DOOR RAILS FOR TOUGHENED GLASS ASSEMBLIES

Universal / RP / EA / TP/TA VISUR / BEYOND / SG





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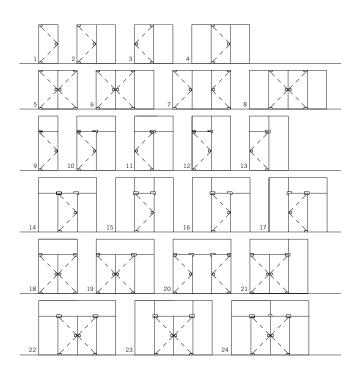
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THE DORMA-GLAS RANGE OF FITTINGS

The DORMA-Glas range of fittings has matured into one of the most comprehensive available today. It offers ideal options for creating all standard toughened glass assemblies in a manner which is technically sound and visually attractive. This gives the designer a wide variety of options for individual expression in creating with toughened glass – either internally or externally. All DORMA fittings are based on a modular system, consisting of a base unit, functional inserts and clip-on covers in the widest possible range of finishes. The glass preparations that are needed can be performed quickly and easily. Quality materials and thorough workmanship guarantee a long service life and a reflection of excellence for years to come. Door rails and locks ideally complement the DORMA product range for toughened glass assemblies. The door rails grant all requests for wide and heavy doors, also for side panels. They guarantee the maximum protection for the lower glass edge. With its different types and finishes the lock programme DORMA SG meets various requirements for function, safety and appearance.

A	Р	Р	Р
	UNIVERSAL	RP	EA
For external assemblies	+++	+++	+++
For internal assemblies	+++	+++	+++
For standard toughened glass assembly types	+++	+++	+++
For individually designed assemblies with corner fittings, fin fittings etc.	+++		++++
For double-action doors	fi	fi	
For single-action doors	fi		fi
Glass thickness (mm)	8, 10, 12 ¹⁾	8, 10, 12	8, 10, 12
Glass thickness (mm), for Universal with 15 mm pivot point	8, 10		
Max. door weight (kg)	1302)	80	90
Max. door weight (kg) for Universal with 15 mm pivot point	80		
Max. door width (mm)	13002)	1100	1000
Materials and finishes			
Aluminium, mill finish (100)			
Aluminium, silver anodised, EV1, CO (101)	fi	fi	fi
Aluminium, dark bronze anodisedDB14, MC1003, C34 (108)	fi		
Aluminium, sim. to satin stainl. steel anodised (113, 107)		fi(113)	fi(107)
Bespoke colour anodising (199)	fi	fi	fi
Aluminium, white powder coated, similar to RAL 9016 (300)		fi	fi
Bespoke powder coating (399)	fi	fi	fi
Brass, polished chromed (501)	fi		fi
Brass, polished varnished (502)	fi		
Brass, polished (503)	fi		fi
Stainless steel, satin (700)	fi		
Stainless steel polish (701)	fi		
Page	6	42	48



- ²⁾ For door heights up to 2500 mm For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:
- Glass thickness >/= 10 mm
- + Usage of a handle bar with 3 connection points in minimum and a minimum height of 2/3 door height
- $^{\mbox{\tiny 2)}}$ Use of door closers:

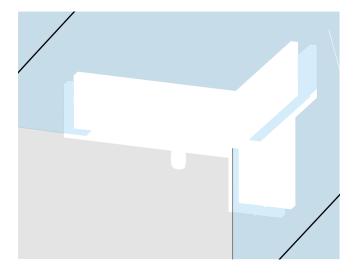
Doors >/= 100 Kg must be used with door closers type EN 4 (with or without back check) or a higher type (e.g. EN 5) without back check.

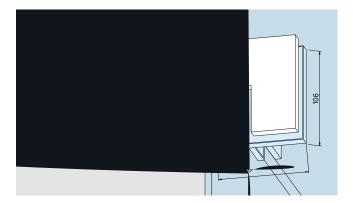
- +++ particularly suitable
- ++ suitable
- + partially suitable
- fl Optional
- fi Standard

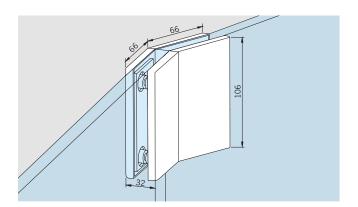
¹⁾ Under certain circumstances also 15 + 19 mm glass thicknesses

 $^{\ast}\,$ Only for double action doors with door rail top and botton

+++	+++	
+	+++	
+++	+++	
++	+++	+++
fl	fl	
fl	fl	
8, 10, 12, 13,5, 17, 19, 21	8, 10, 12	
150*		
1400*		
	· · · ·	
fi		
fi	fi	
	fi	
fi		
	fi	
fi	fi	
fi		
fi		
62	108	130







73

52

₿ņ angle 135° Art. No. 03.172

Not illustrated: angle $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ (Please specify angle with order)

Art. No. 03.178

Weight in kg: 0.472 aluminium stainless steel

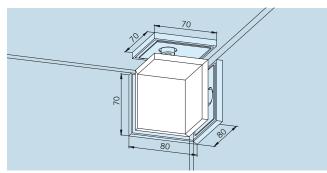
0.541

PT 80 connector, shortened, angle 90°

Not illustrated: angle $91^\circ-134^\circ$ / $136^\circ-179^\circ$ (Please specify angle with order)

Art. No. 03.470

Art. No. 03.179	
Weight in kg:	
aluminium	0.236
stainless steel	0.270



30

Three way box corner connector,	Art. No. 03.198
angle 90°	
	Weight in kg:
	aluminium
	stainless steel

in kg:	
ium	0.099
ss steel	0.131

PT 90 screw on fitting

for 13.5-19 mm

glass thicknesses

PT 91 corner fitting

Art. No. 07.021

Weight in kg:	
aluminium	0.120
brass	0.160
stainless steel	0.155

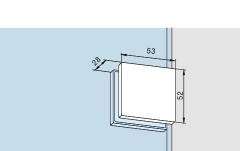
Art. No. 07.210

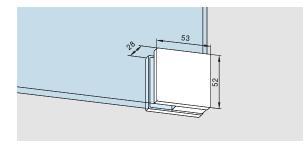
Art. No. 07.023

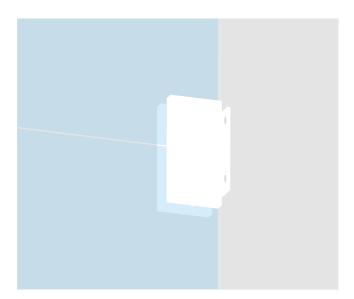
Weight in kg: aluminium 0.120 brass 0.160 0.155 stainless steel

Art. No. 07.211

for 13.5-19 mm glass thicknesses







LOCKS, COMPLETE FOR 10 MM GLASS THICKNESS

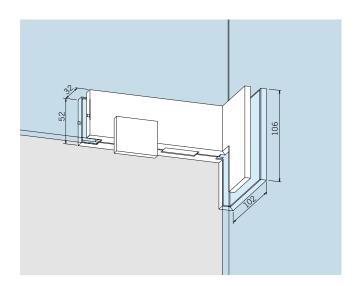
	prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick.	Lock insert: - high corrosion re according to EN - with regard to ty according to DIN class 3**	1670, class 4 vpe-test
	For 10 mm glass thickness	Art. No. 03.206	
	Not illustrated: For 12 mm glass thickness, only in satin stainless steel	Art. No. 03.867	
	For 15 and 19 mm glass thickness. Please specify with order.	Art. No. 03.285	
	Prepared for KABA	Art. No. 03.340	
		Art. No. 03.288	
	For half profile cylinder	Left hand top/ right	t hand bottom
		Art. No. 03.287 Left hand bottom/r	ight hand top
		Weight in kg:	
		aluminium	0.942
		brass	1.061
	Lock keeper plate,	stainless steel Art. No. 05.190	1.053
	stainless steel, two parts,	///1. 110. 00.190	
94 Ø 15,5	adjustable ± 5 mm	Weight in kg:	0.048
32000	Alternative (not illustrated):		
	Floor sockets	Art. No. 05.192, 0)5.193,
Ŧ	(see accessories page 135)	05.194	
164	GK 30 single overpanel strike box with threaded hole at side, to suit US 10 corner lock	Art. No. 03.230	
30	Not illustrated:		
	For 12 mm glass thickness,	Art. No. 03.870	
	only in satin stainless steel	Weight in kg:	0.410
		aluminium brass	0.418 0.555
(MB		stainless steel	0.536
	Not illustrated:		
	GK 30 with stop	Art. No. *03.234/ Weight in kg:	03.235
	Fixing material see accessories	aluminium	0.463
	page 138.	stainless steel	0.597

Left or right hand are determined by view from outside.

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

consisting of two GK 30 with threaded connecting bolt Not illustrated: For 12 mm glass thickness, only in satin stainless steel Not illustrated: GK 20 with stop	Art. No. 03.871Weight in kg: aluminium0.844brass1.096stainless steel0.948Art. No. 03.247Weight in kg: aluminium1.490
Not illustrated: For 12 mm glass thickness, only in satin stainless steel	brass 4.465 Art. No. 03.872 Weight in kg: aluminium 0.709 brass 1.035 stainless steel 1.010
GK 40 corner overpanel strike box to suit US 10 corner lock Not illustrated: GK 40 with stop	Art. No. 03.250 Art. No. *03.254 / 03.255 Weight in kg: aluminium 0.754 brass 1.035 stainless steel 1.010
GK 41 strike box to suit US 10 corner lock, with fin fitting	Art. No. *03.194 / 03.193 Weight in kg: aluminium 0.906 stainless steel 1.270
* Order of Art. No - loft hand fin (right h	Art. No. 03.195 Weight in kg: aluminium 1.103 stainless steel 1.411
	Not illustrated: For 12 mm glass thickness, only in satin stainless steelNot illustrated: GK 20 with stopNot illustrated: For 12 mm glass thickness, only in satin stainless steelGK 40 corner overpanel strike box to suit US 10 corner lockNot illustrated: GK 40 with stopGK 41 strike box to suit US 10 corner lock, with fin fitting

21

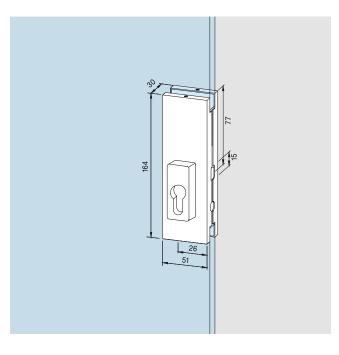


to suit US 10 corner lock, angle 90°, with stop inside

Not illustrated: angle 135°, without stop Art. No. *03.274/03.275

Art. No. *03.276/03.277

Weight in kg:	
aluminium	0.910
stainless steel	1.247

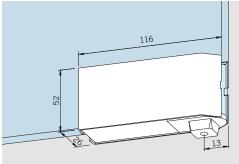


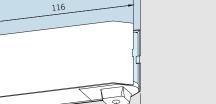
S 20 b prepared for Europrofile cylinder, single throw, bolt pro- jection 20 mm, with security rosettes 14 mm thick.	Lock insert: – high corrosion resistance according to EN 1670, class 4 – with regard to type-test according to DIN 18251, class 3**
For 10 mm glass thickness	Art. No. 03.215
For 12 mm glass thickness, only in satin stainless steel	Art. No. 03.868
Not illustrated: prepared for KABA	Art. No. 03.345
Prepared for half profile cylinder	Art. No. *03.290 / 03.289
	Weight in kg: aluminium 0.942 brass 1.061 stainless steel 1.053
	1000

* Order of Art.No.: left hand fin / right hand fin – determined by view from outside.

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

Pinch free patch fittings with 15 mm pivot point, complete, for 10 mm glass thickness Accessories see page 137.

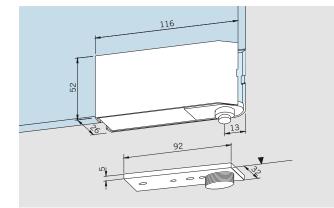




complete with spindle insert for DORMA BTS floor spring

Art. No. 01.200

Weight in kg:	
aluminium	0.473
stainless steel	0.535



Bottom patch

complete with pivot insert and pivot bearing, with cover plate, height adjustable by 5 mm; floor clearance see page 41

Art. No. 01.201

Weight in kg:	
aluminium	0.560
stainless steel	0.622

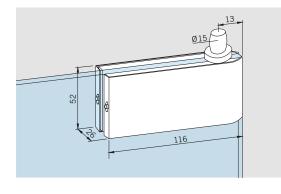
Top patch fitting with pivot pin 15 mm Ø

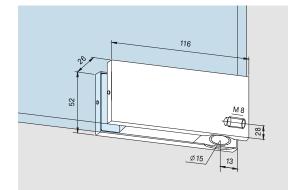
Art. No. 01.210

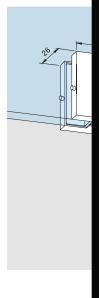
Weight in kg:	
aluminium	0.453
stainless steel	0.526

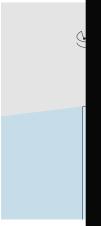
Overpanel patch with 15 mm Ø pivot pin and threaded hole at side Art. No. 01.220

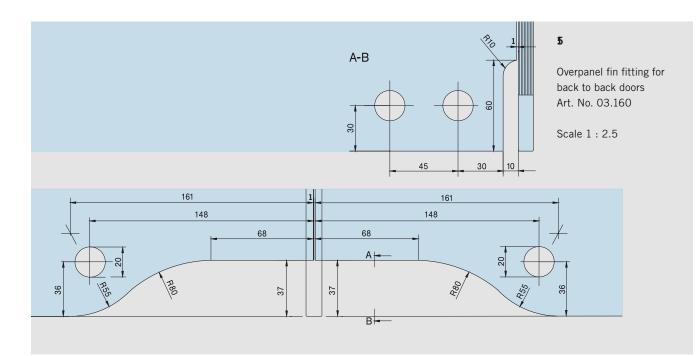
Weight in kg:	
aluminium	0.262
stainless steel	0.335

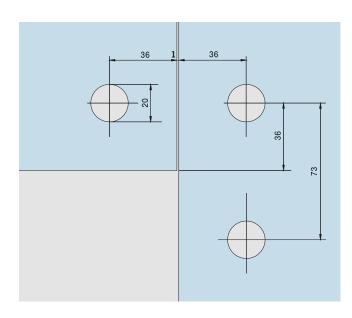












6ß

Connectors for overpanels and sidelights Art. No. 03.150 and connector with stop Art. No. 03.173

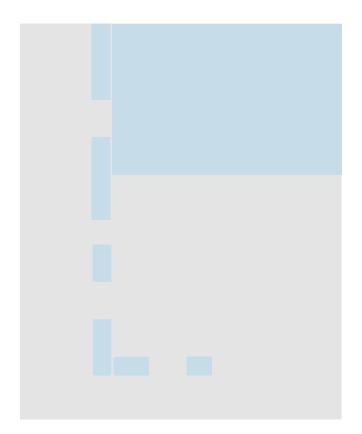
 $\mathsf{Scale}\ 1:2$

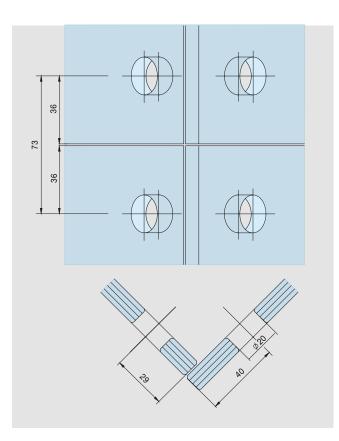
Art. No. 03.157, 03.158 Glass preparation for fin fitting see PT 81

Art. No. 03.159, 03.452 Glass preparation for fin fitting both sides see PT 81

PT 70

Overpanel connector Art. No. 01.150, 01.158





Angled connector, 90° Art. No. 03.171

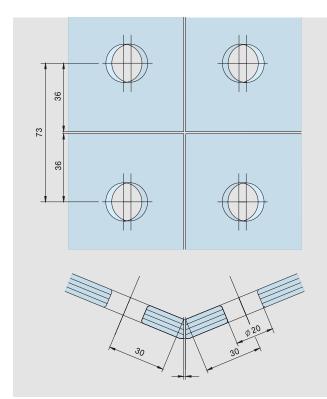
Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.

 $\mathsf{Scale}\ 1:2$

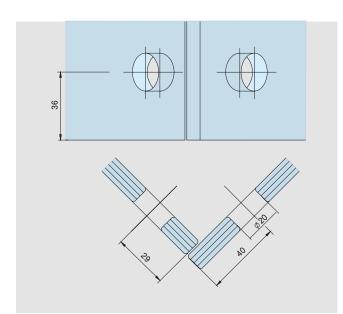
PT 80

Angled connector, 135° Art. No. 03.172

Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.



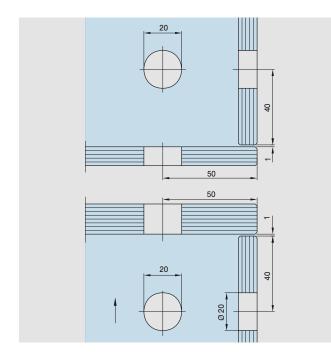




PT 80 shortened

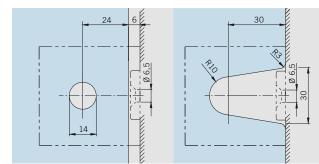
Angled connector, 90° shortened Art. No. 03.470

Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.



angle 90° Art. No. 03.198

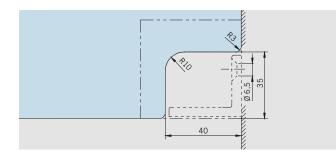
Scale 1 : 2

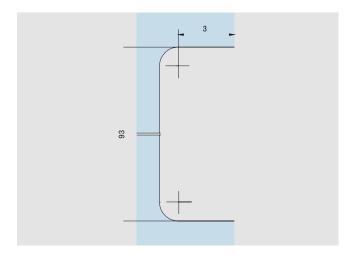


PT 90

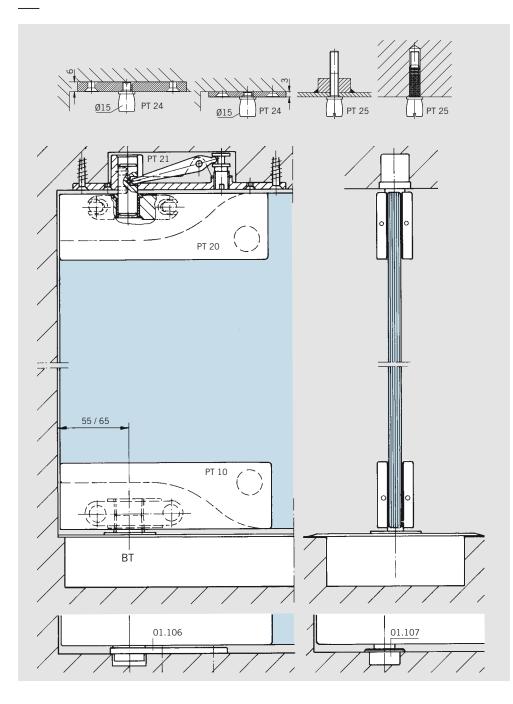
Screw on fitting Art. No. 07.021

 $\mathsf{Scale}\ 1:2$





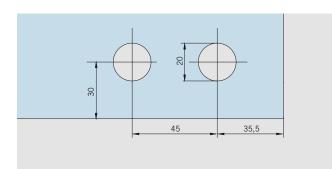
FIXING OF PIVOTS AND TOP CENTRES

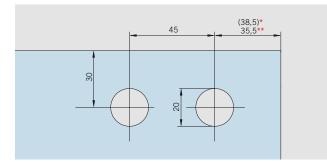


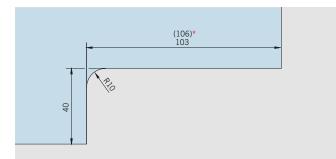
Fixing of top pivots and top centres for PT 20.

Fixing of floor springs, pivot bearings for PT 10.

GLASS PREPARATION







Art. No. 01.200, 01.201

 $\mathsf{Scale}\ 1:2$

Top patch fittings

Art. No. 01.210*

Scale 1 : 2

0

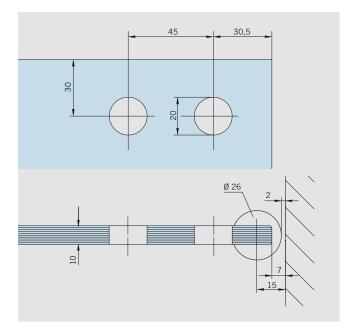
Art. No. 01.220*

Scale 1 : 2

* When used in conjunction with pinch free bottom rail, with 18 mm pivot point

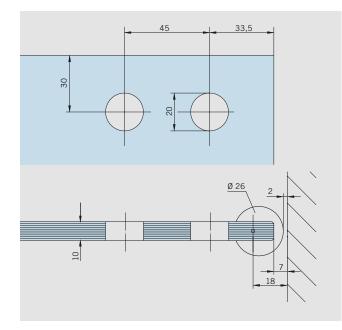
**Important information:

If radiused edging strip is used, special glass preparation is necessary. (see page 41).



Art. No. 01.200, 01.201 and 01.210, in conjunction with radiused edge strip Art. No. 01.021.001.00

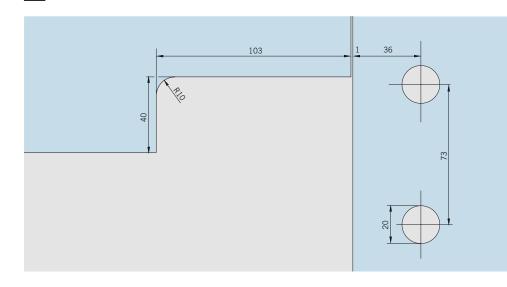
Scale 1 : 2



Top patch fitting

Art. No. 01.210 in conjunction with bottom rail and radiused edge strip Art. No. 01.021.001.00

OVERPANEL AND SIDELIGHT

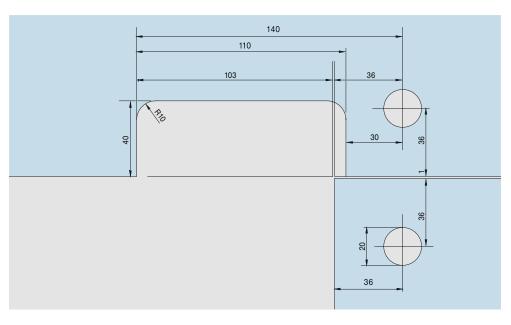


Art. No. 01.240, 01.245

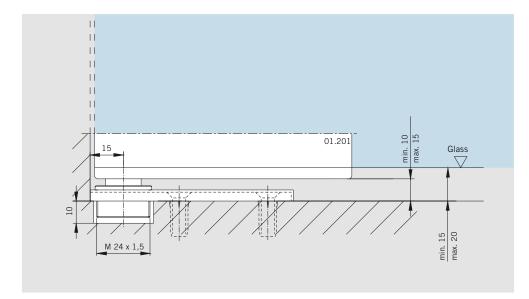
Scale 1:2

Undivided overpanel

Art. No. 01.240, 01.245



CONSTRUCTION DETAILS



Using the bottom patch on pivot bearing with cover plate (Art. No. 01.201) the air gap between floor and glass is 15–20 mm (by height adjustability). To reduce the air gap to 10 mm: Embed base plate into the floor.

RP

G 44

Patch fittings RP 46

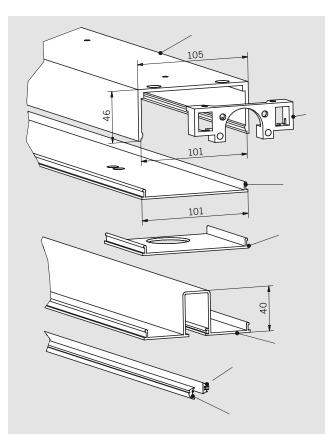
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MARVELLOUSLY CONCEALED TRANSOM DOOR CLOSERS

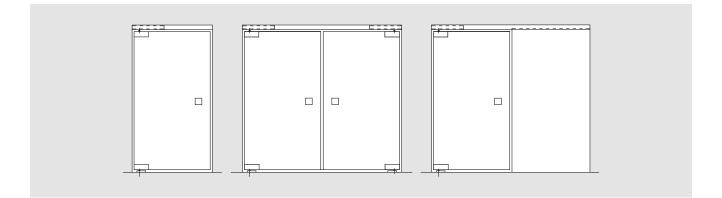
The RP pivot door system works with a tubular transom profile in which the DORMA RTS transom closer is integrated and concealed. The system is fixed on the ceiling using brackets which are concealed after system installation. A top patch fitting (PT 22) attaches the all-glass door to the closer. A bottom patch fitting (PT 10) connects the door to the floor pivot, which measures only a few centimetres. So glass thicknesses of 8 – 12 mm are feasible. The DORMA RTS transom closer not only returns the door to the zero position each time it is opened, it also has a special dampening system to protect the door against unwanted impact caused by over-aggressive opening. In addition, the integral hold-open, which also comes as standard, enables the door to be held open at an angle of 90°.

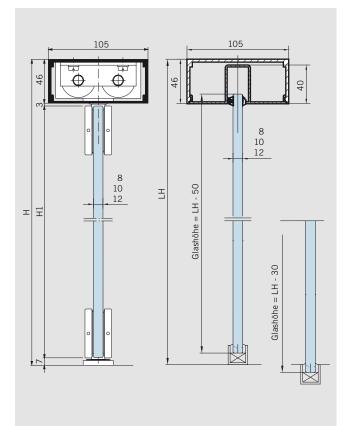


5n 1

- Transom tube for fixing on ceiling, as lintel or similar, max. length 3000 mm
- 2 Cover profile for door, clipon, max. length 3000 mm
- 3 Cover plate with cut-out for door closer spindle, length 90 mm
- 4 Cover profile for fixed sidelights, clip-on, with glazing groove
- 5/6 Contact profile / glass wedge profile, depending on combination for 8, 10 or 12 mm glass thicknesses of the sidelight
- 7 Fixing bracket for securing transom tube and closer

TYPE SELECTION





Options

- Single leaf double-action door with transom tube
- Pair of double-action doors with transom tube
- Double-action door with through-running transom tube and fixed sidelight

Materials and finishes

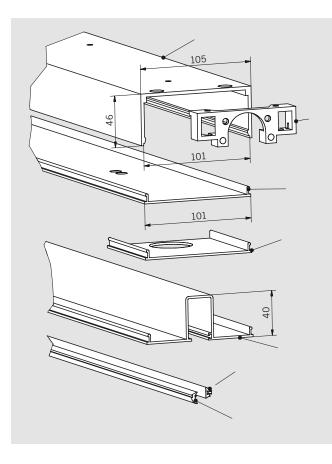
- Aluminium, silver anodised EV 1, C 0 (101)
- Aluminium, similar satin stainless steel anodised (113)
- Aluminium, white powder coated, similar to RAL 9016 (300)
- Bespoke colour anodising (199)
- Bespoke powder coating (399)

Door panel dimensions

- Glass thicknesses:
 8 / 10 / 12 mm
- Max. door weight:
- 80 kg
- Max. door width:
- 1100 mm
- Door height (H1):
- H 56 mm

Sidelight dimensions

- Glass thickness: 8 / 10 / 12 mm with two-part sealing profile
- Sidelight height: H – 30 mm + floor pocket, where required



1 T**b**n

for fixing at ceiling, as lintel, or similar,

stock length 6000 mm in fixed lengths

2 Cover profile for door area, clip-on

stock length 6000 mm in fixed lengths

3 Cover plate with cut-out for door closer spindle

length 90 mm

4 Cover profile with glass grove to clip on Art.No. 01.301/ 311, to hold fixed sidelights inclusive

5/6 Contact profile or

glass wedge profile in 2 resp. 4 mm thicknesses, depending on combination for 8, 10 or 12 mm glass thickness of the sidelight

stock length 6000 mm in fixed lengths

7 Fixing bracket for securing transom tube and closer Art. No. 01.301 Art. No. 01.311

Weight in kg/m: 1.620

Art. No. 01.302 Art. No. 01.305 Weight in kg/m: 0.610

Art. No. 01.303

Weight in kg: 0.056

Art. No. 01.304 Art. No. 01.314 Weight in kg/m: 0.810

Art. No. 01.306

Weight in kg: 0.080

EA

G 50

EA patch fittings for offset hung doors, 24 mm frame stop depth 52

EA patch fittings for offset hung doors, various frame stop depths 54 EA patch fittings for offset hung doors in toughened glass assemblies 56

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THE EXPANSIVE RANGE WITH SLIMLINE BODIES FOR OFFSET HUNG DOORS

EA patch fittings are characterized by their slim, neat shape and skilful hinge design. This comprehensive range of fittings allows the transparent elegance of single-action doors to reach their full potential – whether hung in frames or integrated in toughened glass assemblies.

Easy glass preparation secure fixing

DORMA-Glas has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for 10, 12 and 8 mm glass thicknesses DORMA EA patch fittings are available for 10 and 12 mm glass thicknesses. With additional gaskets these fittings can also be used for 8 mm glass.

Reliability built in

Quality materials and thorough workmanship mean that EA patch fittings have the features necessary to meet the most demanding of specifications. Matching range of locks The EA range includes a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

Virtually unlimited choice of colours and finishes EA corner patches are available in the following finishes

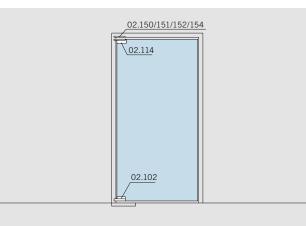
- Aluminium, silver anodised EV 1, C 0 (101)
- Aluminium, similar satin stainless steel (107)
- Brass, polished chromed (501)
- Brass, polished (503)
- Bespoke colour anodising (199)

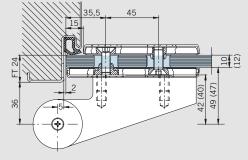


Bespoke powder coating (399)

Short delivery times All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

OFFSET HUNG DOORS IN REBATED FRAMES AND TOUGHENED GLASS ASSEMBLIES





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n

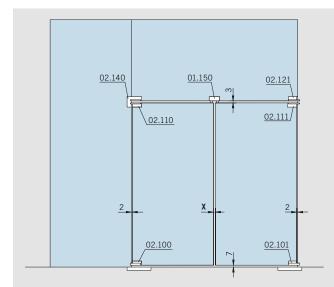
max. door weight: 90 kg max. door width: 1000 mm, using a bottom door rail: 1100 mm

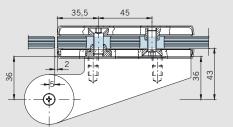
EA patch fittings for offset hung doors in rebated frames are supplied as standard prepared for 24 mm rebate depth. They can be prepared to suit rebate depths from 15 - 23 mm, and from 25 - 40 mm. Please specify rebate depth with order.

max. door weight for 25-40 mm rebate depth: 80 kg max. door width for 25-40 mm rebate depth: 900 mm For doors with max. weight of 80 kg and max. width of 1000 mm use door rails.

The top centre frame portions are prepared to suit wood and steel frames. For aluminium frames, please enquire, giving details of aluminium system.

FT = rebate depth





Offset hung doors in toughened glass assemblies

max. door weight: 100 kg max. door width: 1100 mm

For door weights up to 100 kg and widths up to 1200 mm, door rails should be used.

EA patch fittings for offset hung doors in toughened glass assemblies have a 36 mm offset (= 43 mm from pivot point to glass surface).

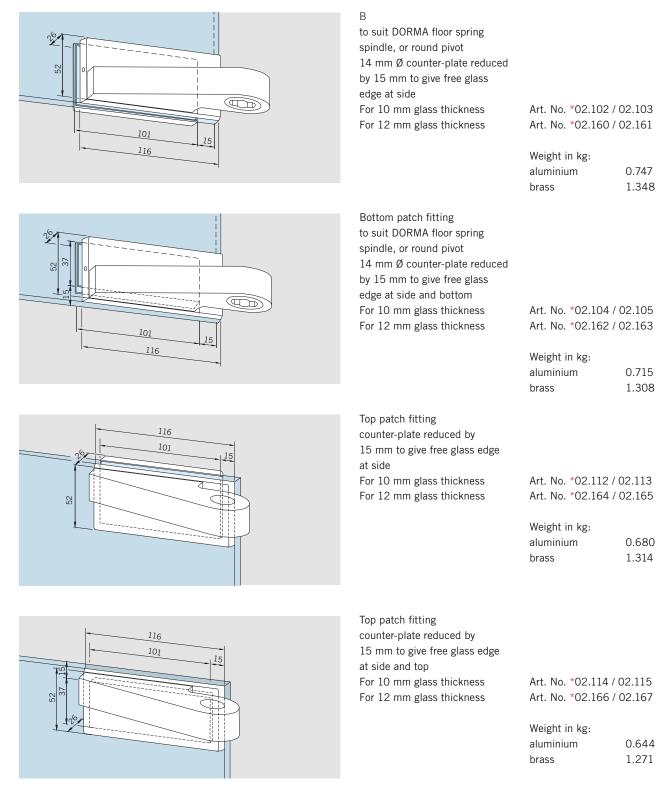
Gap required between leaves on pairs of doors

Individual	X = gap
leaf width	required in
in mm	mm
400 - 600	8
600 - 1000	6

Torque for fixing screws Screws M 8: 12 Nm

PATCH FITTINGS FOR OFFSET HUNG DOORS IN REBATED FRAMES WITH 24 MM REBATE DEPTH

For 10 mm glass thickness (42 mm offset = 49 mm from pivot point to glass surface), complete. For 12 mm glass thickness (40 mm offset = 47 mm from pivot point to glass surface), complete. Accessories see page 132.



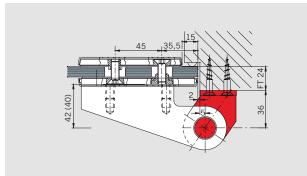
 * Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

|--|

Ov

counter-plate reduced by 15 mm to give free glass edge at side, bushing outside Ø 20 mm, pivot Ø 15 mm For 10 mm glass thickness For 12 mm glass thickness

Art. No.	*02.122 / 0	2.123
Art. No.	*02.168 / 0	2.169
Weight ir	n kg:	
aluminiu	m	0.654
brass		1.292



Top patch fitting	
complete with pivot for frame	
fixing, counter-plate reduced by	
15 mm to give free glass edge	
at side	
For 10 mm glass thickness	Ar
For 12 mm glass thickness	Ar

(For frames without rebate see page 57.)

۸rt.	No.	*02.206 / 02.207
۸rt.	No.	*02.170 / 02.171

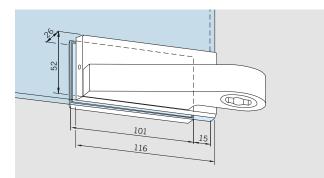
Weight in kg:	
aluminium	0.915
brass	1.821

Order of Art.No.: Left hand / right hand – determined by view from hanging side. (Illustration shows right hand)

PATCH FITTINGS FOR OFFSET HUNG DOORS IN REBATED FRAMES WITH VARIOUS FRAME STOP DEPTH

Þ

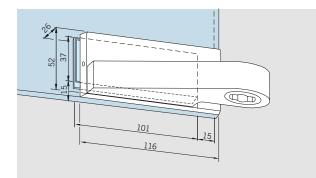
Rebate depth X = distance between outer surface of frame and rebate/stop (15 to 23 resp. 25 to 40 mm). Offset = rebate depth + 18 mm (33 to 41 resp. 43 to 58 mm). Complete, for 10 mm glass thickness. Accessories see page 132.



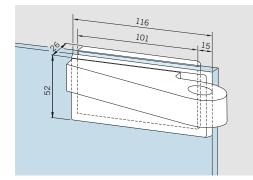
В
to suit DORMA floor spring
spindle or round pivot 14 mm Ø,
counter-plate reduced by
15 mm to give free glass edge
at side

Art. No. *02.106 / 02.107

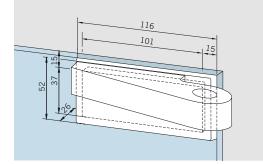
Weight in kg:	
aluminium	0.832
bras	1.591



Bottom patch fitting	Art. No. *02.108 / 02.109	
to suit DORMA floor spring		
spindle or round pivot 14 mm Ø,	Weight in kg:	
counter-plate reduced by	aluminium	0.800
15 mm to give free glass edge	brass	1.548
at side and bottom		

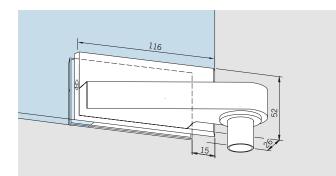


Top patch fitting	Art. No. *02.11	6 / 02.117
counter-plate reduced by		
15 mm to give free glass edge	Weight in kg:	
at side	aluminium	0.760
	brass	1.569



Top patch fitting	Art. No. *02.118 / 02.119	
counter-plate reduced by		
15 mm to give free glass edge	Weight in kg:	
at side and top	aluminium	0.728
	brass	1.526

* Order of Art.No.: Left hand / right hand - determined by view from hanging side. (Illustration shows right hand)



an a in counter-plate reduced by 15 mm to give free glass edge at side

Art. No. 02.124 / 02.125

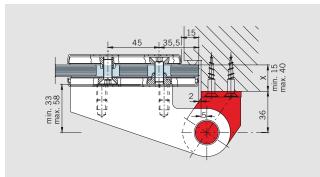
Weight in kg:	
aluminium	0.724
brass	1.502

Top patch fitting

complete with pivot for frame fixing, counter-plate reduced by 15 mm to give free glass edge at side

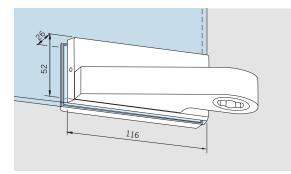
Art.	No.	*02.208 /	02.209
------	-----	-----------	--------

Weight in kg:	
aluminium	0.995
brass	2.076



PATCH FITTINGS FOR OFFSET HUNG DOORS IN TOUGHENED **GLASS ASSEMBLIES**

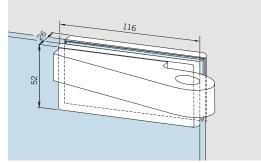
(36 mm offset = 43 mm from pivot point to glass surface), complete, for 10 and 12 mm glass thickness.



Bottom patch fitting
to suit DORMA floor spring
spindle, or round pivot
14 mm Ø

Art. No. *02	2.100 / 02.101
--------------	----------------

Weight in kg:	
aluminium	0.730
brass	1.276



Top patch fitting

Art. No. *02.110 / 02.111

0.660
1.243

116 Ma 5

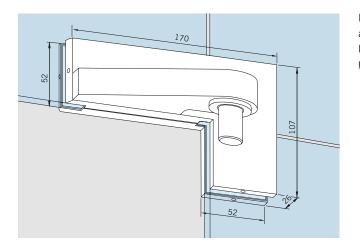
Overpanel patch fitting bushing outside Ø 20 mm, pivot Ø 15 mm

Art. No. *02.120 /	02.121
Weight in kg:	
aluminium	0.637
brass	1.193

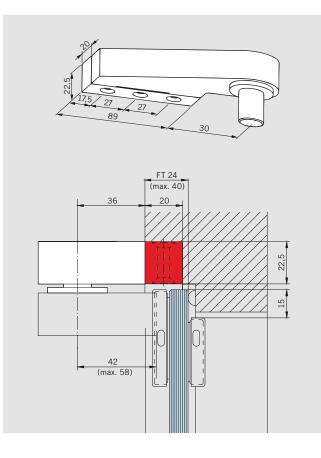
Art No *02 140 / 02 141 Patch fitting for overpanel and sidelight bushing outside Ø 20 mm, pivot Ø 15 mm

Art. No. "02.140	0/02.141
Weight in kg:	
aluminium	0.832
brass	1.409

* Order of Art.No.: Left hand / right hand - determined by view from hanging side. (Illustration shows right hand)



TOP CENTRES FOR WOOD AND STEEL FRAMES



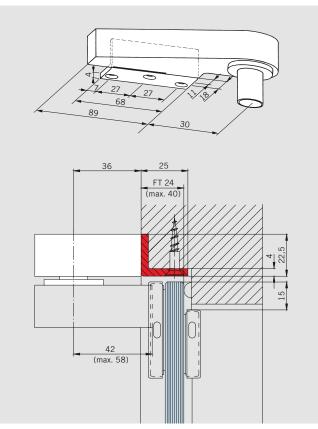
with fixing block

F

Art. No. 02.150

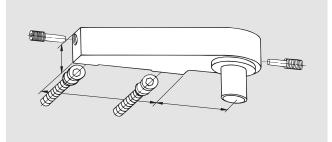
Weight in kg:	
aluminium	0.471
brass	0.977

If corner fittings / door rails are combined with frame top centres as described, please indicate rebate depth with order.



Frame top centre with angle bracket

Weight in kg:	
aluminium	0.453
brass	0.959



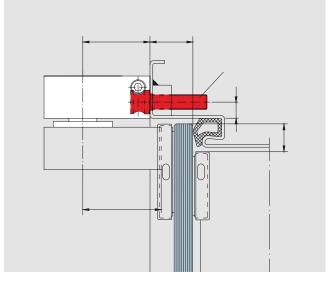
only for steel frames, with special wedge screw fixing

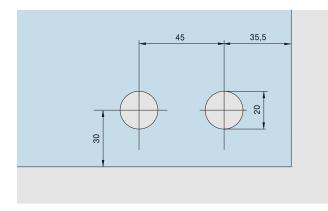
Art. No. 02.152/02.153

Weight in kg: aluminium 0.390 brass 1.896

Drill jig:

Art. No. 8.02.081.001.50

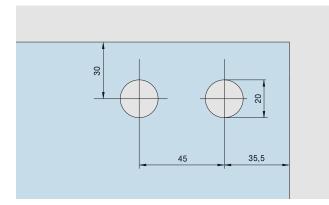




Art. No.	Art. No.
left hand:	right hand:
02.100	02.101
02.102	02.103
02.104	02.105
02.106	02.107
02.108	02.109
02.160	02.161
02.162	02.163

Scale 1 : 2

Top patch fittings

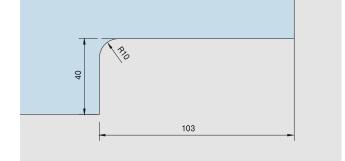


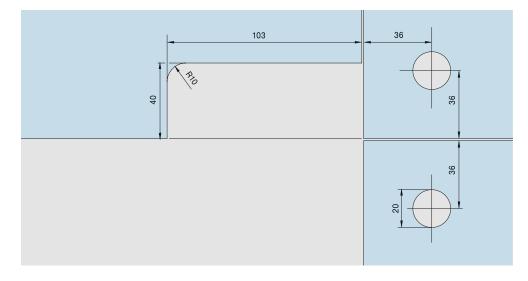
Art. No.	Art. No.
left hand:	right hand:
02.110	02.111
02.112	02.113
02.114	02.115
02.116	02.117
02.118	02.119
02.164	02.165
02.166	02.167

Scale 1 : 2



Art. No. A





.8

TP/TA

G, 64

Rail cross sections 66

Construction details 67

TP door rails for centre hung doors, pivot point 55/65 mm 68

TP door rails for centre hung doors, pivot point 18 mm 73 77 TA door rails for offset hung doors in toughened glass

Rails for side panel

assemblies 79

TA door rails for offset hung doors in rebated frames, with free glass edge left and right 82 TA door rails for pairs of offset hung doors in rebated frames, with free glass edge on hanging side 84

Top centre frame portion 88

Alternative and special inserts 89

Accessories 132



TP/TA - DOOR RAILS WHICH LEAVE NOTHING TO BE DESIRED

TP/TA door and side panel rail coordinate in design, dimensions and finishes with all DORMA patch fittings. This creates the opportunity to specify fittings for the assembly wich provide maximum protection and effective sealing of the lower glass edges. The provision of door rails allows the installation of exteremely heavy-duty and wide doors.

Tamper resistant, with integral locks

The robust base rails are screwed together from alternate sides of the door at 150 mm centres. This makes unauthorised removal of the rail virtually impossible.

All door rails are available with integral locks, prepared for profile cylinders and with security rosettes, or prepared for certain lever locks.

Special security- and quality characteristics

The particular feature of the locks with bottom or top locking bolt is a special corrosion and abrasion resistant bolt with integrated safety roll pin (hardened). By this the locks comply to DIN 18251, class 3 (according to type testing*) and the highest corrosion resistance according to EN 1670, class 4 is achieved.

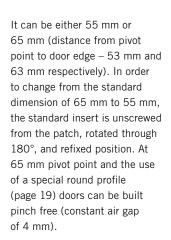
Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

Easy door adjustment – especially whilst hanging Because TP/TA rails are a screw/ clamp system, they have a great advantage over other systems. The rail can be adjusted up and down, and also side to side, to compensate for irregularities in the door opening.

Also, the clip-on rail cover has advantages. Because the door can be hung and secured without it, the covers need not be fixed until the wet trades have finished and the cleaners have been through.

No glass preparation, firm fixing DORMA-Glas has an intimate knowledge of the special properties of glass as a building material. This has led to the design of rails requiring no glass preparation – no holes, no cutouts. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency. Two heights, length to order, to suit 10 mm or 8 mm and 12 mm glass thickness - further glass thicknesses and versions for bullet-proof glass on request All TP/TA door rails are available in 100 mm (4") or 76.5 mm (3") heights, and in lengths to your order. They are supplied as standard for 10 mm glass thickness; but with replacement gasket they will suit 12 mm or 8 mm glass thicknesses. On request the door rails of 100 mm height can also be realised for 13.5/15/17/19 and 21 mm glass thicknesses (for toughened, laminated glass) and versions for bullet-proof glass 13.5 - 30 mm glass thicknesses.

Variable pivot point and absolute pinch free on door rails for centre hung doors TP All the inserts for door rails in the TP/TA range haven been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame



Reliability built in Quality materials and thorough workmanship mean that TP/TA rails have the features necessary to meet the most demanding of specifications.

Short delivery times All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

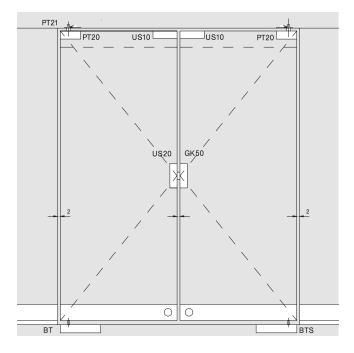
Finishes

Special coatings are required at extreme environment conditions (i.e. coastal areas).

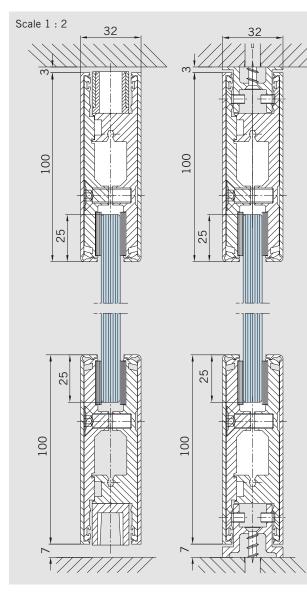
*Extract from DIN 18251, class 3: type-test with 50,000 locking bolt operating cycles.



TECHNICAL SPECIFICATIONS

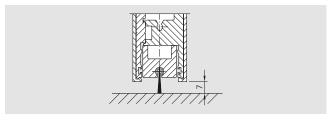


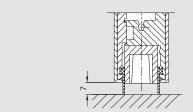
RAIL CROSS SECTIONS

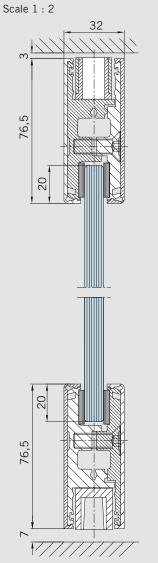


Door rails, 100 mm high

Side panel rails, 100 mm high







Door rails, 76.5 mm high

AGILE A

to prevent draughts and energy loss (not in the area of inserts, locks, etc.), connected with door rail at manufacturer 7 76,5 3

32

Side panel rails, 76.5 mm high

Art. No. 04.600

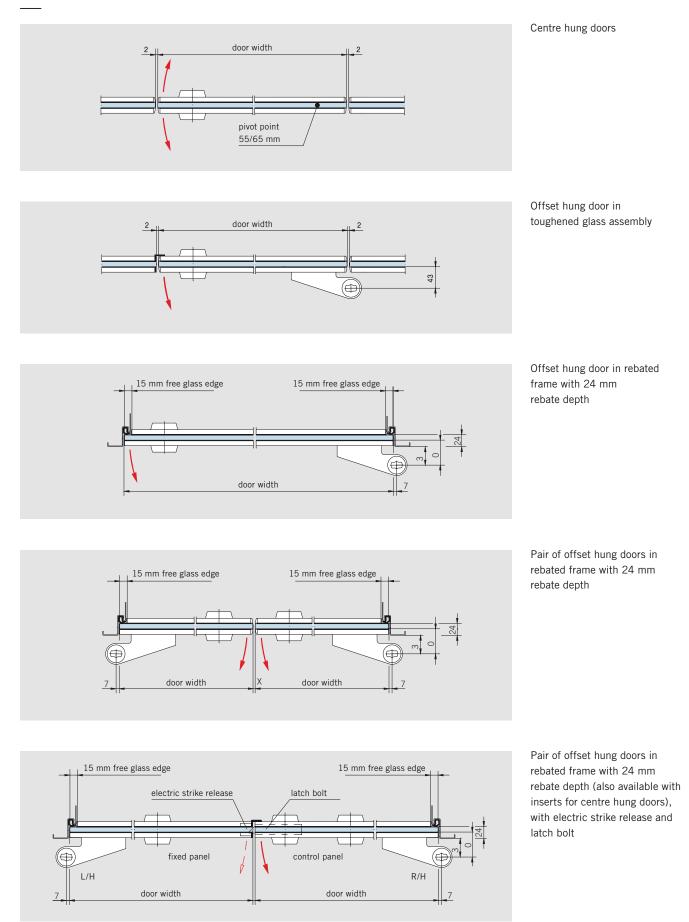
Weight in kg/m: 0.753

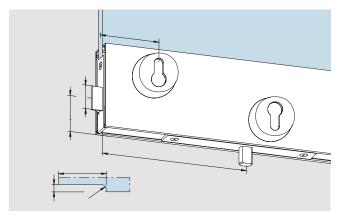
Rubber sealing for door rails (also in the area of inserts, locks, etc.) fixed length stock length 200 m (= 1 coil)

Art. No. 04.607 Art. No. 04.608

Weight in kg/m: 0.099

CONSTRUCTION DETAILS

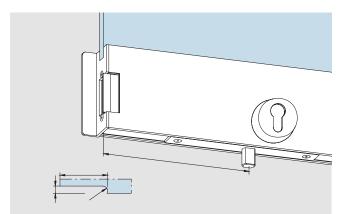




with latch lock at side for electric strike release and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release results from a single action door situation.

Art. No. *04.191 / 04.193

Weight in kg/m:	
aluminium	6.667
stainless steel	8.335

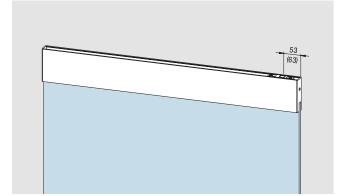


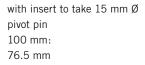
...with electric strike release at side (Standard: fail secure function, 6 to 12 V -/~) and floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin. The use of latch lock or electric strike release result from a single action door situation.

Art.	No.	*04.196	6/04.198
------	-----	---------	----------

Weight in kg/m:	
aluminium	5.586
stainless steel	6.640

 $^{^{\}ast}$ Left/right hand (illustration shows right hand) are determined by view from hanging side.





Art. No. 04.102 Art. No. 04.002

100	76.5
mm	mm
4.979	3.877
5.918	4.681
	mm 4.979

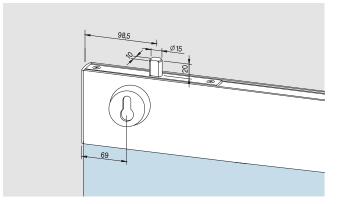
...and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm

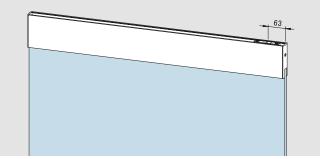
Art.	No.	04.112
Art.	No.	04.012

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.314	4.212
stainl. steel	6.368	5.131

Not illustrated: ...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm

100 mm 76.5 mm		04.164 04.064
Weight in kg/m	100 mm	76.5 mm
aluminium	5.314	4.212
stainl. steel	6.368	5.131

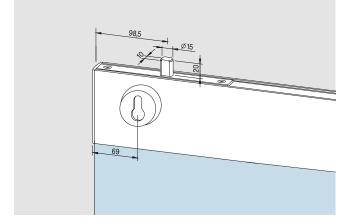




with insert for DORMA RTS transom closer 100 mm: 76.5 mm:

Art. No. 04.106 Art. No. 04.006

100	76.5
mm	mm
5.145	4.043
6.207	4.847
	mm 5.145



...and top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. 04.116 Art. No. 04.016

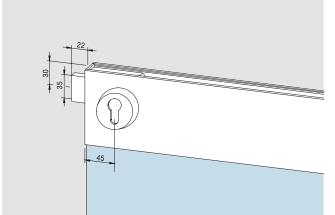
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.480	4.378
stainl. steel	6.657	5.297

Not illustrated:

...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. 04.167 Art. No. 04.067

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.480	5.145
stainl. steel	6.655	6.207



...and side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

Not illustrated: Gasket

Art. No. 04.126

Weight in kg/m:	
aluminium	5.378
stainless steel	6.555

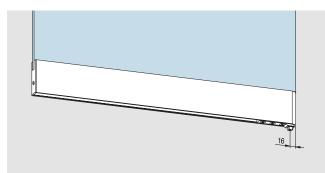
Art. No. 01.900 to suit 8 mm glass thickness (1 m = 1 pc.)

Art. No. 01.901 to suit 12 mm glass thickness (1 m = 1 pc.)

DOOR RAILS FOR CENTRE HUNG DOORS

Pivot point 18 mm

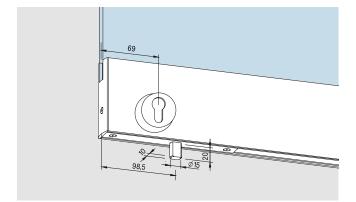
Complete, for 10 mm glass thickness



B with DORMA floor spring spindle insert 100 mm: 76.5 mm:

Art.	No.	04.103
Art.	No.	04.003

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.218	4.126
stainl. steel	6.193	4.824



...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pinn 100 mm: 76.5 mm:

Art. No. 04.113 Art. No. 04.013

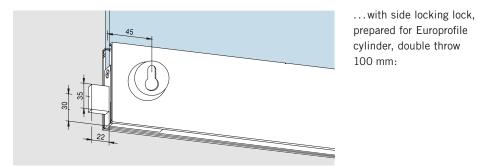
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.553	4.461
stainl. steel	6.643	5.274

Not illustrated:

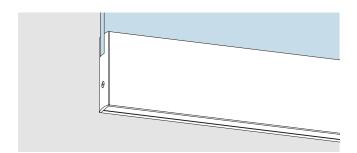
...with floor locking lock prepared for KABA, single throw (not illustrated) with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. 04.165 Art. No. 04.065

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.553	5.228
stainl. steel	6.664	6.280



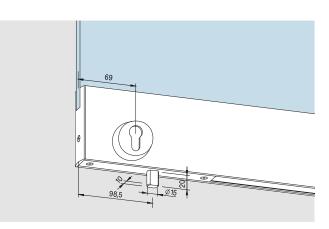
Weight in kg/m:	
aluminium	5.451
stainless steel	6.541



...preprared for floor bearing 100 mm: 76.5 mm:

Art. No. 04.107 Art. No. 04.007

Weight in	100	76.5
kg/m	mm	mm
aluminium	4.938	3.898
stainl. steel	5.975	4.606



with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin, prepared for floor bearing 100 mm: 76.5 mm:

Art. No. 04.117 Art. No. 04.017

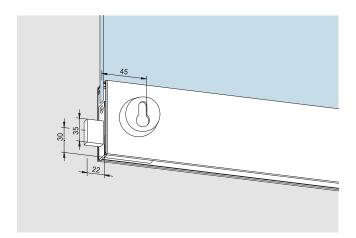
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.334	4.243
stainl. steel	6.425	5.056

Not illustrated:

...with floor locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin, prepared for floor bearing 100 mm: 76.5 mm:

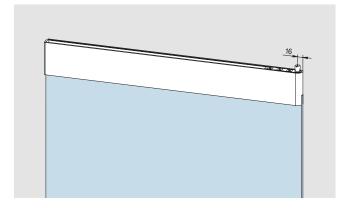
Art. No. 04.168 Art. No. 04.068

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.334	4.243
stainl. steel	6.425	5.056



...with side locking lock, prepared for Europrofile cylinder, double throw, prepared for floor bearing 100 mm:

Weight in kg/m:	
aluminium	5.233
stainless steel	6.323

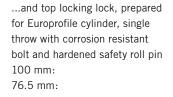


69

with 15 mm Ø pivot pin 100 mm: 76.5 mm:

Art. No. 04.104 Art. No. 04.004

100	76.5
mm	mm
5.000	3.908
5.975	4.606
	mm 5.000



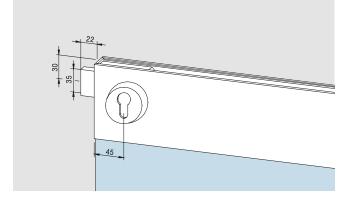
Art. No. 04.114 Art. No. 04.014

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.335	4.243
stainl. steel	6.425	5.056

Not illustrated: ...with top locking lock prepared for KABA, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. 04.166 Art. No. 04.066

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.335	4.243
stainl. steel	6.425	5.056

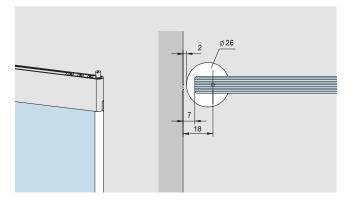


...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

Weight in kg/m:	
aluminium	5.233
stainless steel	6.323

RADIUSED EDGING STRIP

Acryl, transparent, to clamp onto free glass edge. For optimal pinch protection. For application with door rails with 18 mm pivot point.



Radiused edging strip Please indicate door height and type of fitting with order.

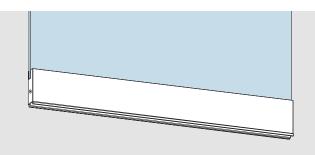
up to 4500 mm length fixed length: 2250 mm

Art. No. 01.231 Art. No. 01.230

Notice: When radiused edging strip is used the following glass measurement is valid: door rail width – 5 mm.

RAILS FOR SIDE PANEL

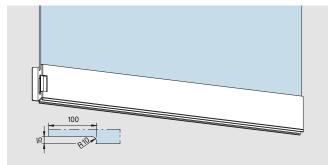
complete, for 10 mm glass thickness



Bottom rail for side panel, up to approx. 6000 mm long with rail filler insert 7 mm 100 mm: 76.5 mm:

Art.	No.	04.301
Art.	No.	04.201

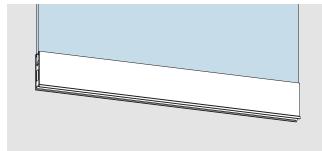
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.604	4.504
stainl. steel	6.494	5.273



...with electric stike release (standard: fail secure function, 6 to 12 V -/~), door width up to 1200 mm (> 1200 mm on request) 100 mm:

Art. No. *04.0311/04.313

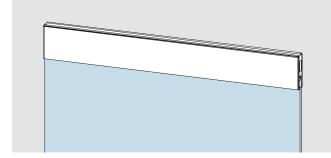
Weight in kg/m:	
aluminium	5.116
stainless steel	6.055



...with strike-box for side bolt locking, door width up to 1200 mm (> 1200 mm on request) 100 mm:

Art. No. 04.315

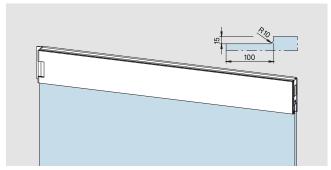
Weight in kg/m:	
aluminium	4.979
stainless steel	5.918



Top rail for side panel, up to approx. 6000 mm long with rail filler insert 3 mm 100 mm: 76.5 mm:

Art. No. 04.302 Art. No. 04.202

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.441	4.341
stainl. steel	6.331	5.110



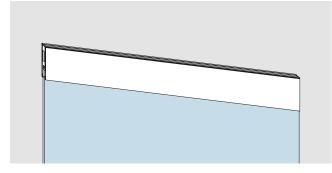
...with electric strike release (standard: fail secure function, 6 to 12 V -/~) 100 mm:

Art. No. *04.312 / 04.314

Weight in kg/m:	
aluminium	5.578
stainless steel	6.468

...with strike-box for side bolt locking 100 mm:

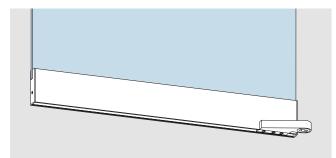
Weight in kg/m:	
aluminium	5.441
stainless steel	6.331



 $^{^{\}ast}$ Left / right hand (illustration shows right hand) are determined by view from hanging side.

DOOR RAILS FOR OFFSET HUNG DOORS IN TOUGHENED GLASS ASSEMBLIES WITHOUT REBATED FRAMES

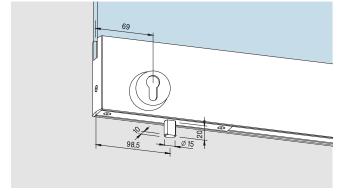
Complete, for 10 mm glass thickness, strap 34 mm, without free glass edges, pivot point to glass surface 43 mm



Bottom rail 100 mm: 76.5 mm:

Art. No. *04.131 / 04.133 Art. No. *04.031 / 04.033

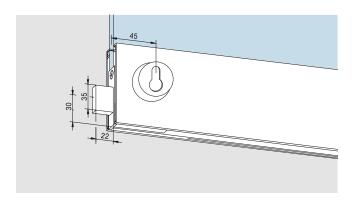
100	76.5
mm	mm
5.359	4.257
6.792	5.555
	mm 5.359



...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. *04.151 / 04.153 Art. No. *04.051 / 04.053

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.694	4.592
stainl. steel	7.242	6.005



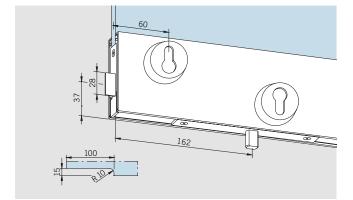
...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

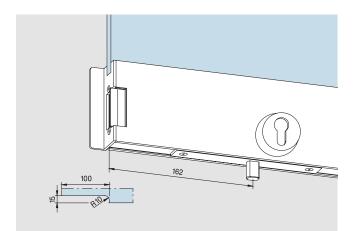
Art. No. *04.171 / 04.173

Weight in kg/m:	
aluminium	5.592
stainless steel	7.140

...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release 100 mm:

Art. No. *04.179	/ 04.181
Weight in kg/m:	
aluminium	6.890
stainless steel	8.563

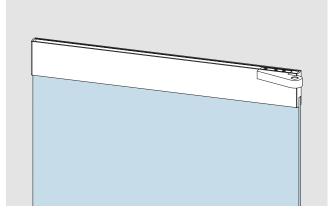




Bottom rail with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V –/~) 100 mm:

Art. No. *04.183 / 04.185 (for Art. No. 4.181 / 04.179)

Weight in kg/m:	
aluminium	5.837
stainless steel	7.385



100 mm: 76.5 mm:

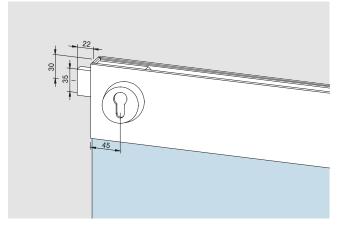
Art. No. *04.132 / 04.134 Art. No. *04.032 / 04.034

100	76.5
mm	mm
5.289	4.187
6.759	5.522
	mm 5.289

...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. *04.152 / 04.154 Art. No. *04.052 / 04.054

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.624	4.522
stainl. steel	7.209	5.972

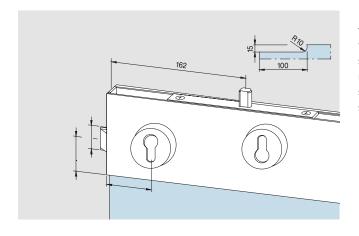


69

...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

Art. No. *04.172 / 04.174

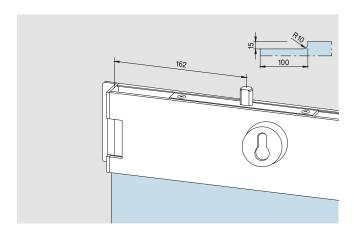
Weight in kg/m:	
aluminium	5.522
stainless steel	7.107



with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release 100 mm:

Art. No. **04.180 / 04.182

Weight in kg/m:	
aluminium	6.820
stainless steel	8.530



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release (Standard: fail secure function, 6 to 12 V -/~) 100 mm:

Art. No. *04.184 / 04.186 (for Art. No. 04.182 / 04.180)

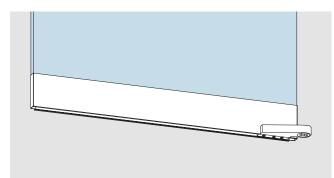
Weight in kg/m:	
aluminium	5.767
stainless steel	7.352

- * Left / right hand (illustration shows right hand) are determined by view from hanging side.
- ** Left / right hand (illustration shows left hand) are determined by view from hanging side.

DOOR RAILS FOR OFFSET HUNG DOORS IN REBATED FRAMES

W 24

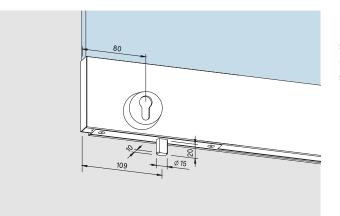
Complete, for 10 mm glass thickness, strap 40 mm, with free glass edge left and right, pivot point to glass surface 50 mm



Bottom rail 100 mm: 76.5 mm:

Art. No. *04.135 / 04.137 Art. No. *04.035 / 04.037

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.251	4.181
stainl. steel	6.602	5.407

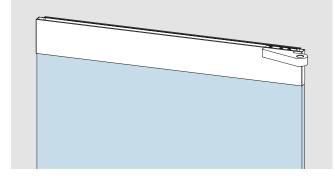


...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art.	No.	*04.155 / 04.157
Art.	No.	*04.055 / 04.057

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.586	4.516
stainl. steel	7.052	5.857

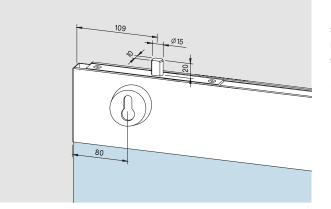
 $^{^{\}ast}$ Left / right hand (illustration shows right hand) are determined by view from hanging side.



100 mm: 76.5 mm:

Art. No. *04.136 / 04.138 Art. No. *04.036 / 04.038

Weight in	100	76.5
kg/m	mm	mm
aluminium	5.181	4.111
stainl. steel	6.569	5.374



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art.	No.	*04.156 / 04.158
Art.	No.	*04.056 / 04.058

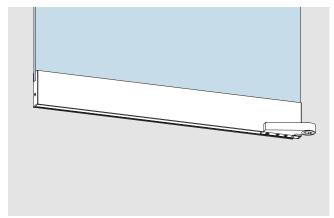
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.516	4.446
stainl. steel	7.019	5.824

 * Left / right hand (illustration shows right hand) are determined by view from hanging side.

DOOR RAILS FOR OFFSET HUNG DOORS IN REBATED FRAMES

W 24

Complete, for 10 mm glass thickness, strap 40 mm, with 15 mm free glass edge of hanging stile, pivot point to glass surface 50 mm



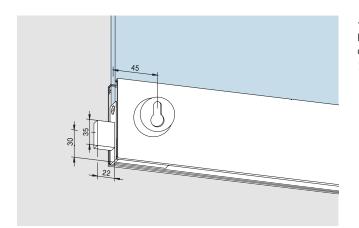
100 mm: 76.5 mm: Art. No. *04.139 / 04.141 Art. No. *04.039 / 04.041

Weight in	100	76.5	
kg/m	mm	mm	
aluminium	5.305	4.219	
stainl. steel	6.507	5.482	

...with floor locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. *04.159 / 04.161 Art. No. *04.059 / 04.061

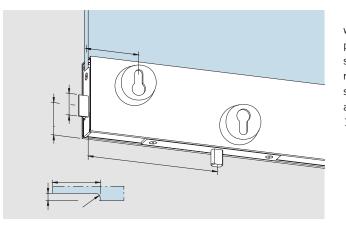
Weight in	100	76.5	
kg/m	mm	mm	
aluminium	5.640	4.554	
stainl. steel	6.957	5.932	



...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

Art. No. *04.175 / 04.177

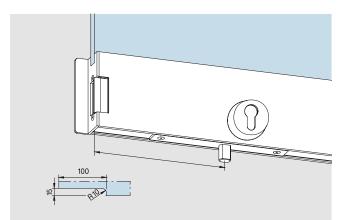
Weight in kg/m: aluminium 5.538 stainless steel 6.855



with floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch lock at side for electric strike release 100mm:

Art. No. *04.143 / 04.145

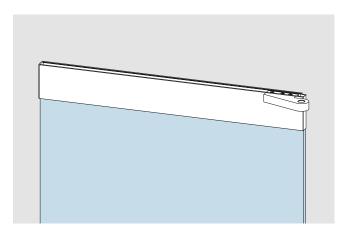
Weight in kg/m:	
aluminium	5.803
stainless steel	7.306



...with floor locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V –/~) 100 mm:

Art. No. *04.147 / 04.149

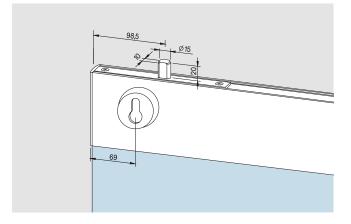
Weight in kg/m:	
aluminium	5.653
stainless steel	7.150



100 mm: 76.5 mm:

Art. No. *04.140 / 04.142 Art. No. *04.040 / 04.042

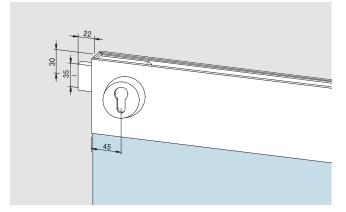
100	76.5	
mm	mm	
5.235	4.149	
6.474	5.449	
	mm 5.235	



...with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin 100 mm: 76.5 mm:

Art. No. *04.160 / 04.162 Art. No. *04.060 / 04.062

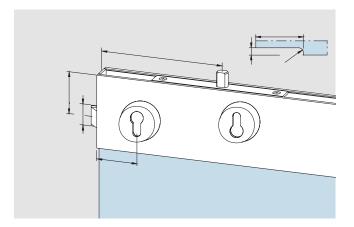
Weight in	100	76.5
kg/m	mm	mm
aluminium	5.570	4.484
stainl. steel	6.924	5.899



...with side locking lock, prepared for Europrofile cylinder, double throw 100 mm:

Art. No. *04.176 / 04.178

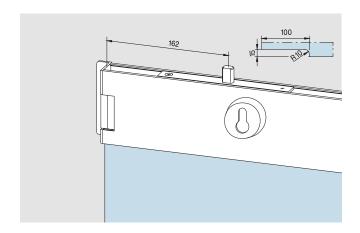
Weight in kg/m:	
aluminium	5.468
stainless steel	6.822



with top locking lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and latch bolt at side for electric strike release 100 mm:

Art. No. *04.144 / 04.146

Weight in kg/m:	
aluminium	5.733
stainless steel	7.236



...with top locking bolt lock, prepared for Europrofile cylinder, single throw with corrosion resistant bolt and hardened safety roll pin and electric strike release at side (Standard: fail secure function, 6 to 12 V –/~) 100 mm:

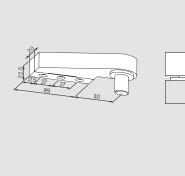
Art. No. **04.148 / 04.150 (for Art. No. 04.182 / 04.180)

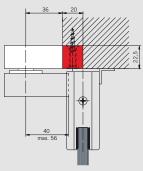
5.583
7.080

- * Left / right hand (illustration shows left hand) are determined by view from hanging side.
- ** Left / right hand (illustration shows right hand) are determined by view from hanging side.

TOP CENTRE FRAME PORTION

with patch fittings see Technical Information EA





max. 5

with fixing block

Art. No. 02.150

Weight in kg: aluminium

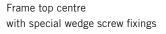
0.471

Frame top centre with angle bracket

Art. No. 02.151

Weight in kg: aluminium

0.453



Art. No. *02.152 / 02.153

Weight in kg: aluminium 0.390

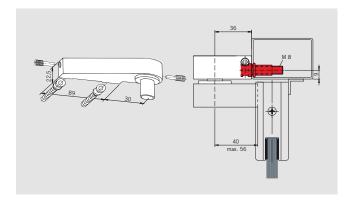
Drill jig: Art. No. 8.02.081.001.50

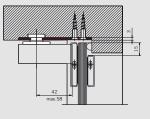
Frame top centre AT 212 GSR with fixing plate

Art. No. *02.340 / 02.341

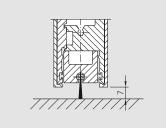
Weight in kg: stainless steel 0.215

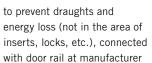
 * Left / right hand (illustration shows right hand) are determined by view from hanging side.





SPECIAL ACCESSORIES AND SPECIAL INSERTS FOR DOOR RAILS





Art. No. 04.600

Weight in kg/m: 0.753

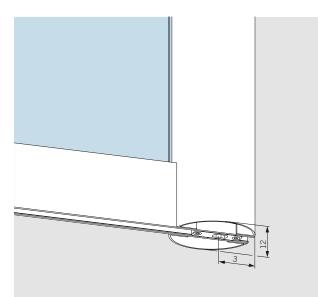
Rubber sealing for door rails (also in the area of inserts, locks, etc.) fixed length stock length 200 m (= 1 coil)

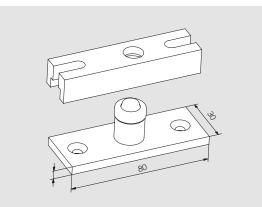
with inserts for door rails,

max. 80 kg

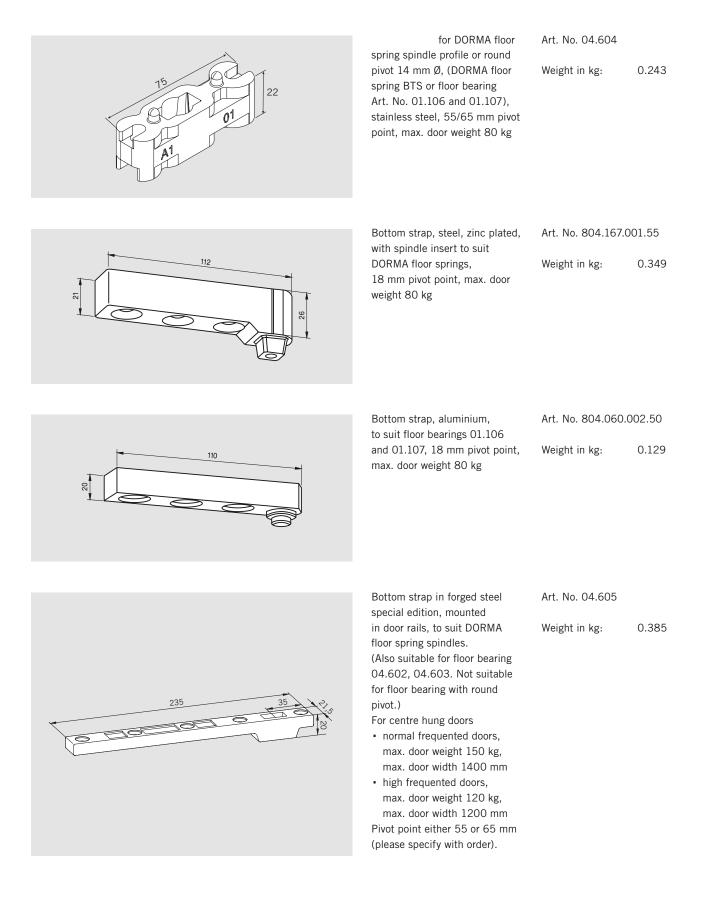
Art. No. 04.607 Art. No. 04.608

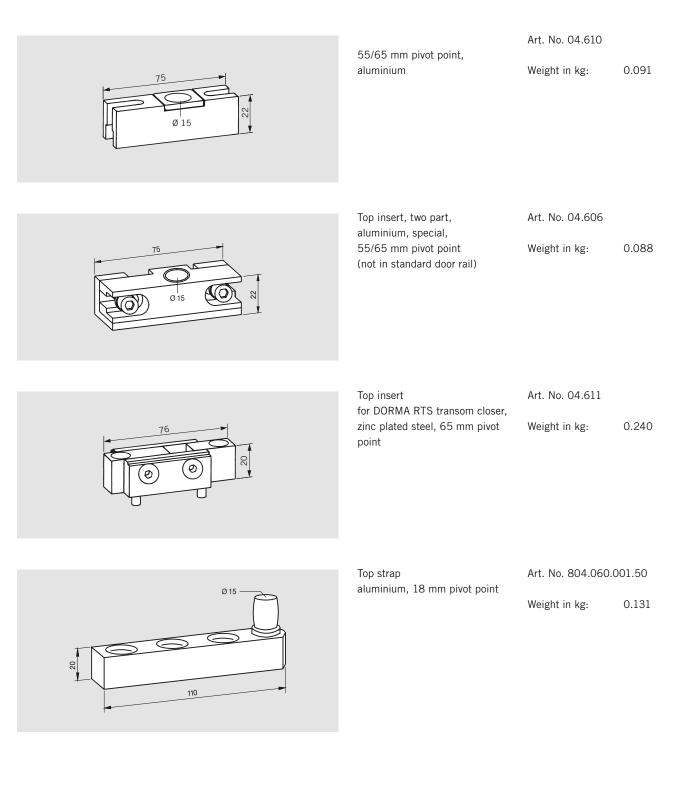
Weight in kg/m: 0.099





Aluminium round profile		
for pinch free doors with		
65 mm pivot point, consisting		
of 2 halfs, prepared for		
Universal fittings or door rails		
(76.5 mm or 100 mm).		
Please indicate:		
 Panel height (max. 2500 mm, 		
higher dim. on request)		
 Required preparation of the 		
profile for top and bottom		
fittings		
fixed length	Art. No. 03.380	
stock length 6000 mm	Art. No. 03.381	
(not prepared)		
stock length 3000 mm	Art. No. 03.382	
(not prepared)		
	Weight in kg/m:	
	aluminium	4.744
Screw-on floor bearing	Art. No. 01.136	
for damp environment,		
without floor recess,	Weight in kg:	0.193





VISUR

G 94

Technical details 96

Complete sets 97

Components 99

Accessories 132

Safety-related information 157



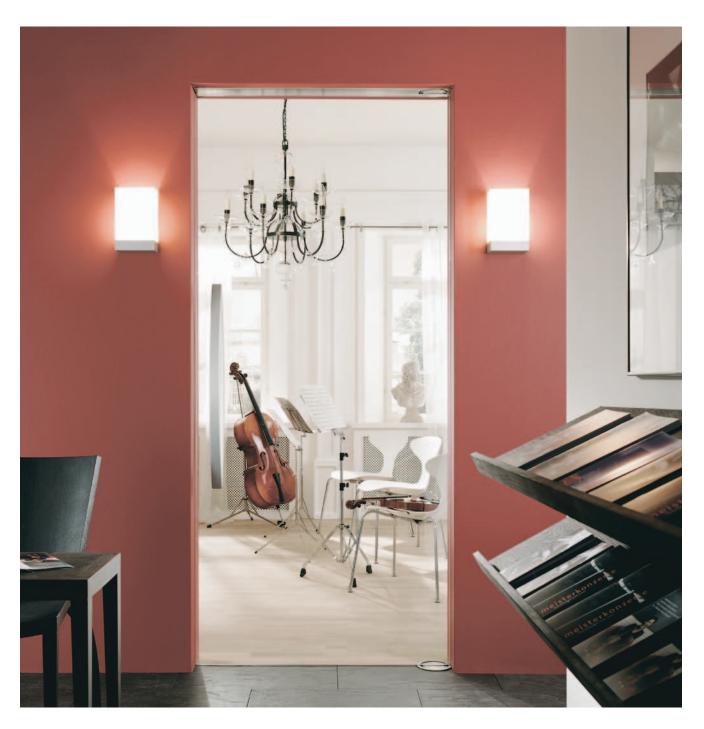
VISUR PUREST CLARITY

All-glass double-action doors without any visible fixings? Meet VISUR, a system patented for DORMA that secures doubleaction glass doors without the need for any visually disruptive functional elements.

VISUR presents the door in perfect transparency. Rather than cluttering the clear outline of the leaf, the hardware components are all located in the surrounding structures. This absence of fittings means that the all-glass double-action door will match any room style, making the VISUR system a real boon to interior architecture.

100 % TRANSPARENT 100 % DURABLE

Frameless from top to toe – that's the VISUR's claim to fame, making life easier for architects and specifiers alike. Because they can choose any material and any colour for the surrounding structures. The VISUR system simply remains a discrete presence, fitting in with every design idea and reflecting it to maximum advantage. Having successfully completed 500,000 operating cycles in its endurance test, there can be little doubt as to its outstanding quality -a 100 % DORMA product in every respect.



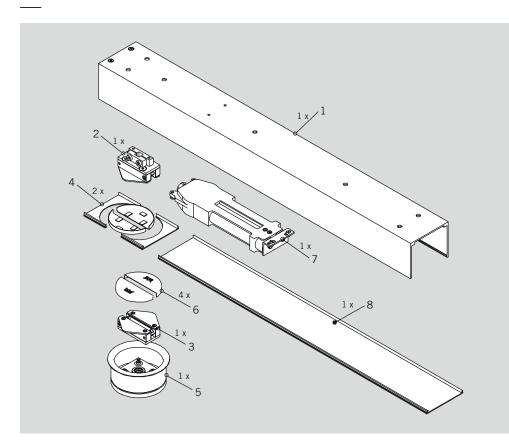
TRANSOM-CONCEALED DOOR CLOSER

In the case of VISUR all-glass double-action door, the closing function is performed invisibly by the transom-concealed RTS 85 EN 3 door closer. This not only reliably returns the door to its zero position after each opening action, but also – thanks to special check back damping – protects the leaf from careless impact arising from excessive opening force. Thanks to a hold-open feature included as standard, the door can also be retained at an opening angle of 90°. Clampable projections – leaf-integral 'tongues' – provide the mating connection for the concealed pivot fittings top and bottom. Hidden within the floor is the bottom bearing housing with the pivot bearing mounting designed for an offset of 65 mm.

The depth of installation is 64 mm and the diameter of the bearing housing is just 126 mm.

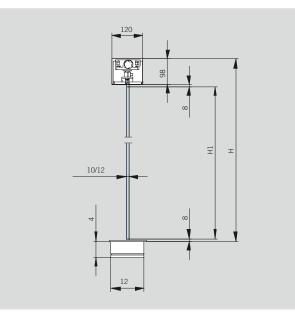


SCOPE OF DELIVERY



- transom tube for installation under the ceiling
 part for max. panel width
 1100 mm
 - 2 parts for max. panel width 2 x 1100 mm
- 2 glass clamping piece top
- 3 glass clamping piece bottom
- 4 cover profile parts for door closer pivot pin 90 mm
- 5 bottom bearing housing with cover ring
- 6 cover caps
- 7 RTS 85 EN 3, 90° retainer
- 8 transom tube cover

TECHNICAL DETAILS



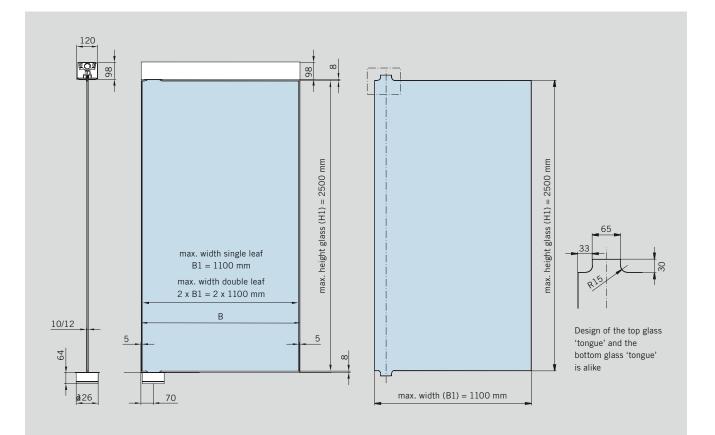
Μ

Aluminium, silver anodised
114, alumin. EV1-Deco,

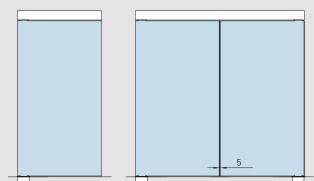
Dimensions

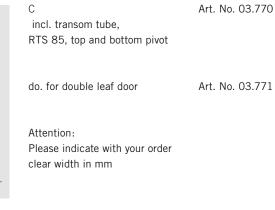
- Glass thickness: 10 / 12 mm
- max. door panel weight:
 85 kg
- max. door panel width
 (B1): 1100 mm
- max. door panel height (H1): 2500 mm

Calculation of glass measurements: H1 = H - 114 B1 single leaf = B - 10 B1 double leaf = $\frac{B - 15}{2}$



VISUR COMPLETE SETS

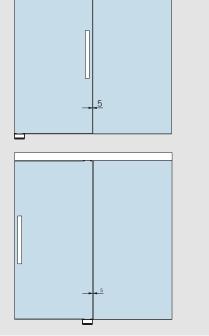


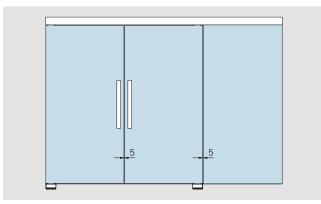


Complete set for single leaf doors with fixed sidelight, incl. transom tube, RTS 85, top and bottom pivot Art. No. 03.790

Attention:

Please indicate with your order the clear width and the width of sidelights and doors in mm





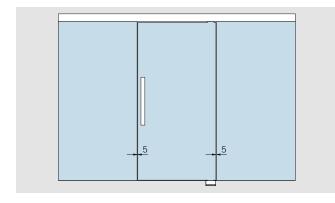
do. for double leaf door with fixed sidelight

Art. No. 03.791

Attention: Please indicate with your order the clear width and

order the clear width and the width of sidelights and doors in mm

VISUR COMPLETE SETS



С

incl. transom tube, RTS 85, top and bottom pivot

Attention: Please indicate with your order the clear width and the width of sidelights and doors in mm

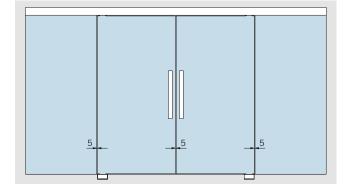
do. for double leaf door with two fixed sidelights

Art. No. 03.793

Art. No. 03.792



Please indicate with your order the clear width and the width of sidelights and doors in mm



VISUR COMPONENTS

	VISU R composed of RTS 85, top and bottom pivot	Art. No. 03.772
	VISUR set composed of top and bottom pivot, (without RTS 85)	Art. No. 03.773
	VISUR transom tube profile for single leaf doors (max. 1100 mm door panel width), in fixed length (please indicate with your order the clear width in mm)	Art. No. 03.775
	do. for double leaf doors (max. 2 x 1100 mm door panel width), in fixed length (please indicate with your order the clear width in mm)	Art. No. 03.776
	VISUR transom tube profile in stock length 6000 mm	Art. No. 03.789
	VISUR transom tube cover profile for single leaf doors (max. 1100 mm door panel width), in fixed length (please indicate with your order the clear width in mm)	Art. No. 03.777
	do. for double leaf doors (max. 2 x 1100 mm door panel width), in fixed length (please indicate with your order the clear width in mm)	Art. No. 03.778
	VISUR transom tube cover profile in stock length 6000 mm	Art. No. 03.780
	Floor doorstop	Art. No. 29.950
	Wall doorstop, short	Art. No. 29.951
0	Wall doorstop, long	Art. No. 29.952

BEYOND

G 102

Short pivoting rod 104

Continuous pivoting rod 106

Glass preparation 108

Accessories 132

Safety-related information 157



SYSTEMATIC DESIGN

Safe, functional and extremely attractive, BEYOND, the unique system for glass doors without risk of pinched fingers with swing doors.

The development of BEYOND has been shaped by the search for a solution that combines a modern, attractive design with maximum safety and stability. In the swing-door system the pivot point is located directly at the glass edge, thus preventing the risk of trapped fingers often found at the secondary closing edges of glass swing. BEYOND opens up a huge range of opportunities for incorporating frameless glass doors into toughened glass assemblies and wall openings. The BEYOND system offers an elegant, sophisticated solution for swing doors in all situations, whether private or public, modern or traditional. Developed with the practical requirements of the market in mind, this product offers a sensible alternative wherever security, safety and functionality need to be complemented with an attractive design.





SAFE AND SECURE

The patented BEYOND swing door system with its pivot point located centrally in the glass axis and close to the glass edge ensures safety and security.

The alternative options of elegant, continuous pivot rod or smart short rod make the system suitable for any room situation. And with a choice of pull handles or lock/lever handle combinations, BEYOND enables the realisation of your design ideas.



The over panel pivot fitting – a slim connector.



An option for the bottom pivot point – short rod on a floor pivot.

SHORT PIVOT ROD

The BEYOND swing door system with short pivot rod offers maximum flexibility. No matter what the door dimensions, BEYOND short fittings provide a versatile solution.

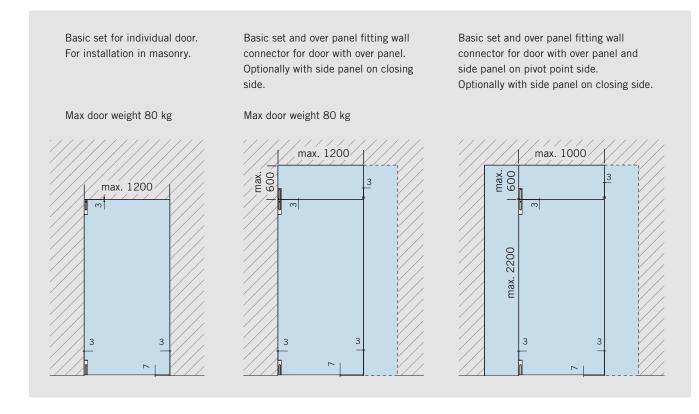
DORMA floor pivots, or – particularly for double-action doors – DORMA BTS floor springs, form the ideal base for ensuring that the door always returns safely and securely to its home position. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case. The top connection depends on the type of unit. When incorporating the glass door into a toughened glass assembly, the top connection is formed by an

over panel pivot fitting; in the case of doors in wall openings, a top pivot bearing is fitted to the ceiling or in the lintel. Load transfer from the overpanel and side panel can be effected by means of wall adapter profiles.

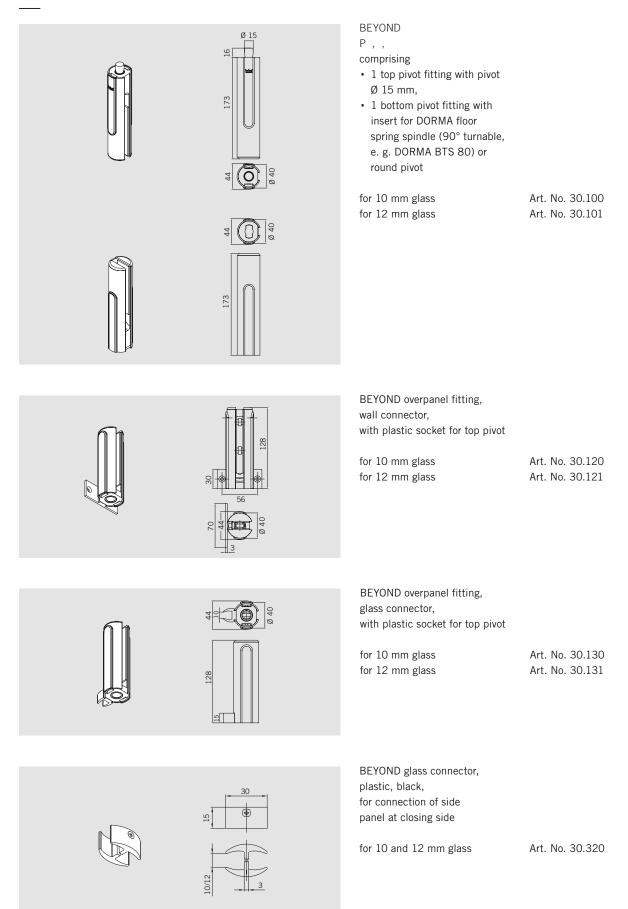
Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass. Finishes for fittings and accessories: aluminium anodised, EV1-Deco (114) or similar to satin stainless steel (107). For maximum values please see the typical assemblies.

Note:

Overpanel fitting wall connector max. 1200 mm door width; overpanel fitting glass connector max. 1000 mm door width.



FITTINGS AND GLASS CONNECTOR



CONTINUOUS PIVOT ROD

The BEYOND swing door system with continuous rod offers complete freedom from the risk of trapped fingers. By locating the pivot point of the swing door right at the glass edge and providing a round profile, the nip hazard is reduced to zero.

For the floor mounting of singleaction, and particularly doubleaction doors, the DORMA BTS floor spring offers a convenient alternative to the DORMA floor pivot. Since with the BTS floor spring the position of the pivot point requires it to be buried under the adjacent wall, the use of a glass side panel is recommended in this case.

As with the short-rod model, the top connection depends on the type of unit. Toughened glass assemblies are fitted with an over panel pivot fitting, whereas with doors in wall openings a top pivot bearing with ceiling fixing is used. Load transfer from the over panel and side panel can be effected by means of wall adapter profiles. In the case of heights over 2,200 mm, an anti-vibration device located midway along the pivot rod ensures quiet door operation.

Depending on customer requirements, BEYOND offers suitable fittings for 10 mm and 12 mm glass. Finishes for fittings and accessories: aluminium anodised, EV1-Deco (114) or similar to satin stainless steel (107).

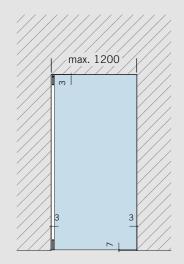
For maximum values please see the typical assemblies.

Note:

Overpanel fitting wall connector max. 1200 mm door width; overpanel fitting glass connector max. 1000 mm door width.

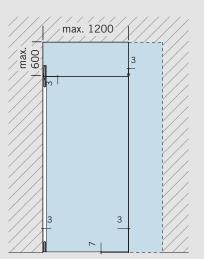
Basic fitting for individual door. For installation in masonry.

Max. door weight 80 kg

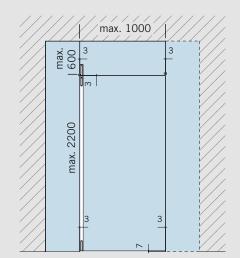


Basic fitting and over panel fitting wall connector for door with over panel. Optionally with side panel on closing side.

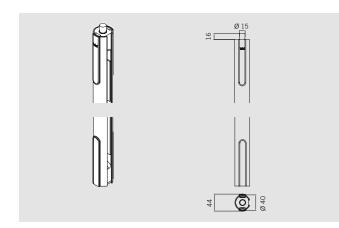
Max. door weight 80 kg

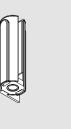


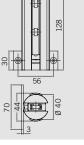
Basic fitting and over panel fitting wall connector for door with over panel and side panel on pivot point side. Optionally with side panel on closing side.



FITTINGS AND GLASS CONNECTOR







BEYOND

Ρ,, with pivot Ø 15 mm at top and insert for DORMA floor spring spindle (90° turnable, e. g. DORMA BTS 80) or round pivot at bottom

for 10 mm glass for 12 mm glass

Please indicate exact door height = glass measurement with order.

BEYOND overpanel fitting, wall connector, with plastic socket for top pivot

for 10 mm glass for 12 mm glass

Art. No. 30.110 Art. No. 30.111

Art. No. 30.120 Art. No. 30.121

BEYOND overpanel fitting, glass connector, with plastic socket for top pivot

for 10 mm glass for 12 mm glass Art. No. 30.130 Art. No. 30.131

BEYOND glass connector, plastic, black, for connection of side panel at closing side

for 10 and 12 mm glass

Art. No. 30.320

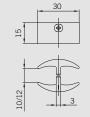
anti-vibration device for pivot fitting, long

for 10 mm glass for 12 mm glass

Art. No. 30.034 Art. No. 30.035





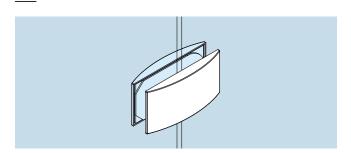


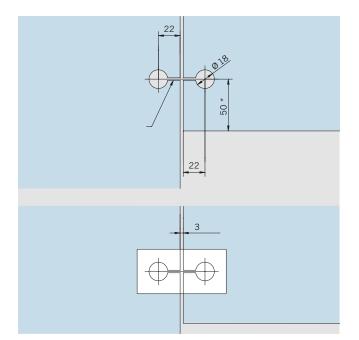
28

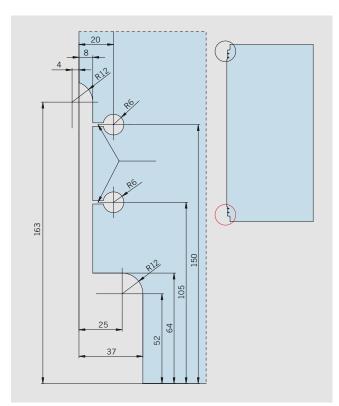




GLASS PREPARATION





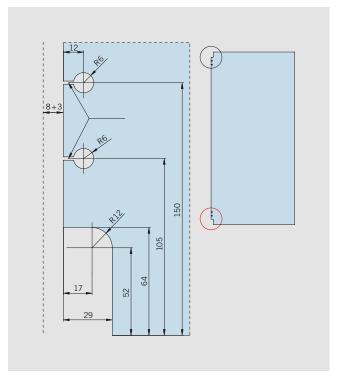


Weight in kg: aluminium 0,146

Ρ,

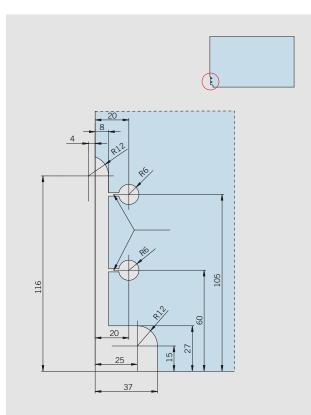
Drawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.

Art. No. 30.100 Art. No. 30.101



Drawing shows the bottom glass penetration. Top edge of glass is prepared accordingly.

Art. No. 30.110 Art. No. 30.111



Overpanel fitting Wall connector and glass connector

Art. No. 30.120 Art. No. 30.121 Art. No. 30.130 Art. No. 30.131

SG

G 112

Universal locks and strike boxes 112

Corner, locks and strike boxes 117

Corner locks w/o glass preparation 119 Centre locks and strike boxes 120 Locks and strike boxes with

electric strike release 123

Locks with panic function 125

Glass preparation 127

Accessories 132



... A RANGE OF LOCKS FOR ALL REQUIREMENTS

It doesn't matter what sort of glass door needs securing, what function it has to fulfill, or the type of fittings specified – there will be a lock in the SG range which will provide the shape, the function and the finish which you require.

Simple glass preparation, firm fixing DORMA-Glas has an intimate knowledge of the special properties of glass as a building material. This has led to the design of locks requiring only simple cut-outs or holes in the glass. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

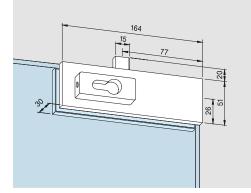
Reliability built in Quality materials and thorough workmanship mean that SG

locks have the features necessary to meet the most demanding of specifications. Many satisfied customers will testify this. For safety reasons set lock case always on inside.

Short delivery times All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.

UNIVERSAL TOP, BOTTOM, CENTRE LOCKS AND STRIKE BOXES WITH GLASS CUT-OUTS

Complete, for 10 mm glass thickness



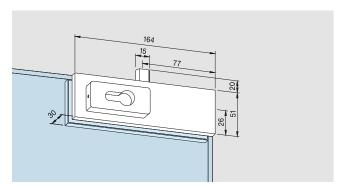
US 10 corner lock, Lock insert: prepared for Europrofile cylin- high corrosion resistance der, single throw, bolt projection according to EN 1670, 20 mm, with security rosettes class 4 on both sides, 14 mm thick. with regard to type-test according to DIN 18251, for 10 mm glass thickness for 15 and 19 mm glass class 3* thicknesses (please specify with order) For 10 mm glass thickness Art. No. 03.206 For 12 mm glass thickness, Art. No. 03.867 only in satin stainless steel Not illustrated: prepared for KABA for 10 mm glass thickness Art. No. 03.340 For half profile cylinder left hand top/right hand bottom for 10 mm glass thickness Art. No. 03.288 Not illustrated: left hand bottom/right hand top for 10 mm glass thickness Art. No. 03.287 Weight in kg: aluminium brass stainless steel

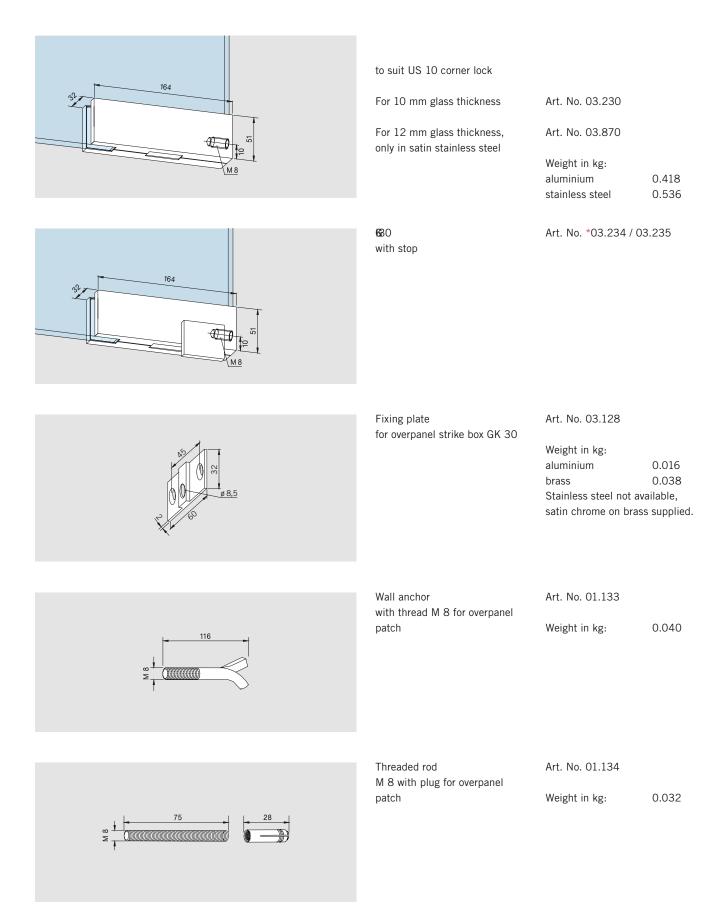
* Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 500,000 latch and 100,000 locking bolt operating cycles.

0.942

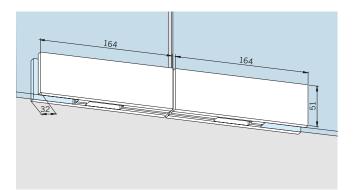
1.061

1.053





 * Left / right hand (illustration shows left hand) are determined by view from hanging side.



box to suit US 10 corner locks, consisting of two GK 30 with threaded connecting bolt

for 10 mm glass thickness

for 12 mm glass thickness, only in satin stainless steel

20

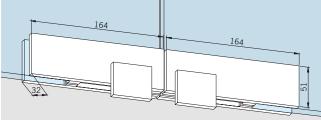
with stop

Art. No. 03.245

Art. No. 03.871 Weight in kg: aluminium 0.866 brass 1.154 satin stainless steel 1.200

0.926

1.234



GK 40 corner overpanel strike box to suit US 10 corner lock

Art. No. 03.250

Art. No. 03.247

Weight in kg:

aluminium

brass

Weight in kg:	
aluminium	0.709
brass	1.035
stainless steel	1.010

satin stainless steel 1.192

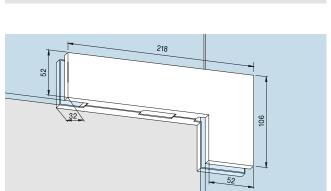
GK 40 with stop Art. No. *03.254 / 03.255

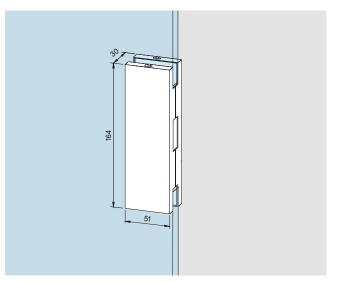
Weight in kg:	
aluminium	0.769
stainless steel	1.082

GK 41 strike box for PT 41, with fin fitting Art. No. *03.194 / 03.193

Weight in kg:	
aluminium	0.906
stainless steel	1.270

 * Left / right hand (illustration shows left hand) are determined by view from hanging side.





to suit US 20 centre lock

For 10 mm glass thickness

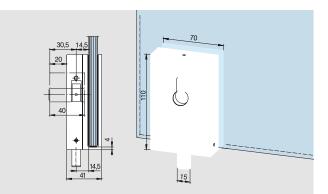
Art. No. 03.224

Weight in kg:aluminium0.602brass0.730stainless steel0.727

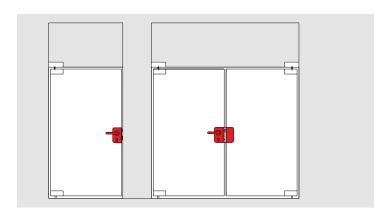
For 12 mm glass thickness only in satin stainless steel

Art. No. 03.869

61er PZ 30.5 8510 15 70 70 70 15 15	prepared for Europrofile cylinder, rose inside	Art. No. 05.118 Weight in kg: aluminium brass	0.924 1.236
	Corner lock, for vertical fixing, double throw, bolt projection 20 mm, hardened oval bolt, counterplate shortened to give 15 mm free glass edge, prepared for Europrofile cylinder Not illustrated: prepared for one-sided Europro- file cylinder, lockable from inside	Art. No. 05.103 Weight in kg: aluminium Art. No. 05.117 Weight in kg: aluminium brass	0.807 0.818 0.984
	Not illustrated: prepared for Europrofile cylin- der, rose inside	Art. No. 05.119 Weight in kg: aluminium brass	0.882 1.184
	Strike box to suit corner lock (05.100, 05.105, 05.116), for single door without stop Not illustrated: with stop for Art. No. 05.103, 05.117, 05.119	Art. No. 05.108 Weight in kg: aluminium brass Art. No. 05.109 Weight in kg: aluminium brass	0.260 0.765 0.264 0.760
	Strike box for corner lock (05.100, 05.116), for double doors without stop Not illustrated: with stop for Art. No. 05.100, 05.105, 05.116, 05.118	Art. No. 05.110 Weight in kg: aluminium Art. No. 05.111 Weight in kg: aluminium	0.760 0.770



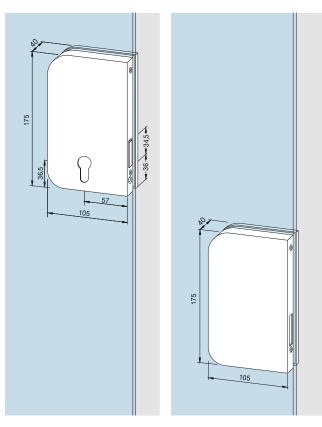
CENTRE LOCKS AND STRIKE BOXES



Centre locks and strike boxes with drilled holes glass preparation

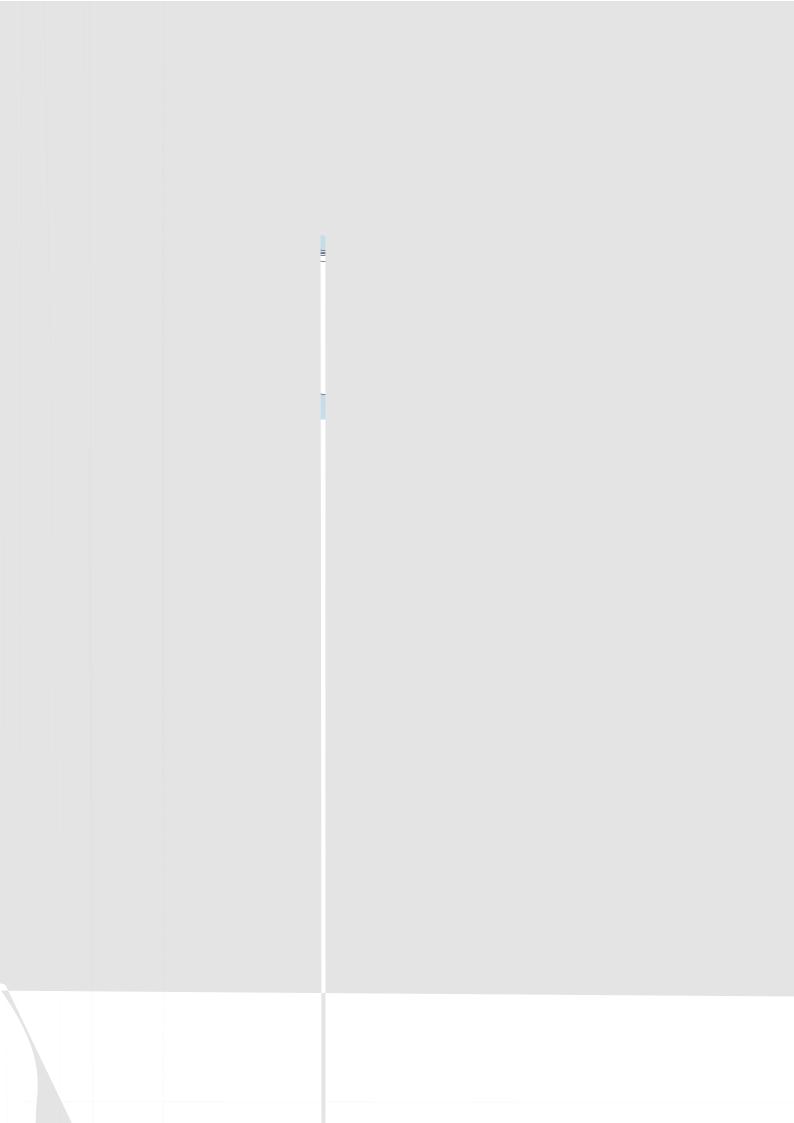
, 10

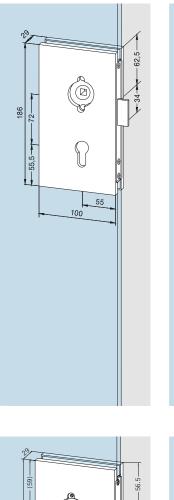
_

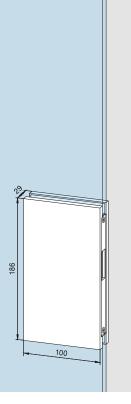


not available in aluminium mill finish (100)		
Centre lock for double action door, prepared for Europrofile cylinder, double throw	Art. No. *11.216 / Weight in kg: aluminium	11.217 1.070
Not illustrated: prepared for KABA	Art. No. *11.250/11.251 Weight in kg: aluminium 1.063	
Strike box	Art. No. *11.218 /	11.219
to suit centre locks for: Art. No. 11.216, 11.217, Art. No. 11.250, 11.251	Weight in kg: aluminium	0.965

 $^{^{\}ast}$ Left / right hand (illustration shows left hand) are determined by view from hanging side.







n,

with lockable latch, nightlatch function (suitable for aluminium lever handles with round roses), prepared for Europrofile cylinder Art. No. *05.210 / 05.211

Weight in kg: aluminium 1.350

Strike box to suit centre locks (nightlatch function) for Art. No. 05.210/05.211 Art. No. *05.212 / 05.213

Weight in kg: aluminium 0.900

Hook lock for sliding doors, nightlatch function, suitable for aluminium lever handles with round roses (10.307),

left hand and right hand, with lock keeper plate

prepared for Europrofile cylinder,

Art. No. 05.200

Weight in kg: aluminium 1.325

Suitable for lever handles with follower

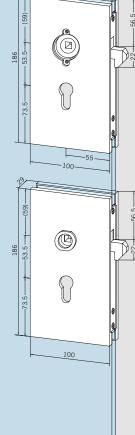
Art. No. 05.202

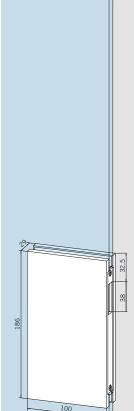
Weight in kg: aluminium 1.325

Strike box to suit hook lock, (05.200, 05.202), non-handed Art. No. 05.201

Weight in kg: aluminium 0.890

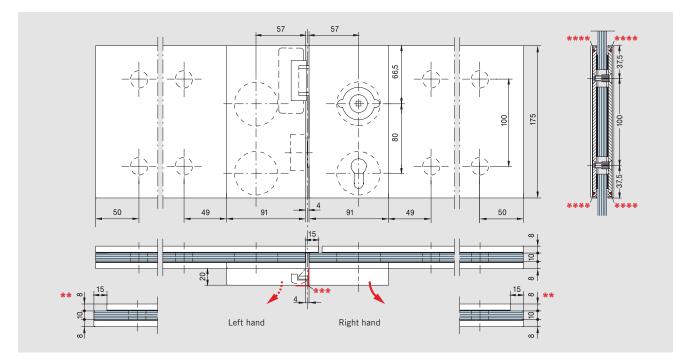
* Left / right hand (illustration shows left hand) are determined by view from hanging side.





LOCKS AND STRIKE BOXES WITH ELECTRIC STRIKE RELEASE

for 10 mm glass thickness



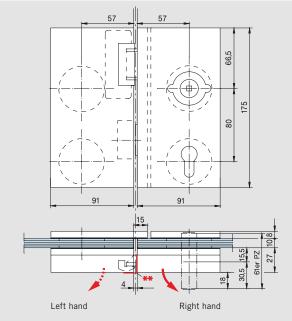
Centre lock complete with midrail, with latch and lock bolt, for inward opening single action doors, prepared for lever on round rose inside, smooth blanking plate outside, prepared for Europrofile cylinder Midrail 800 – 1200 mm	Art. No. *05.220/05.221 Art. No. *05.232/05.233	Strike box, complete with midrail, with electric strike release (Standard: Fale secure function, 6 to 12 V -/~, with mechanical unlock. Further types on request.) To suit centre lock with midrail for Art. No. 05.220/05.221 Art. No. 05.232/05.233 Art. No. 05.256/05.257	
	Weight in kg/m: aluminium 7.018	Midrail 800 – 1200 mm	Art. No. *05.222 / 05.223
		Midrail up to 799 mm	Art. No. *05.234 / 05.235
Not illustrated: prepared for KABA			Weight in kg/m:
Midrail 800 – 1200 mm	Art. No. *05.256 / 05.257		aluminium 6.523
Midrail up to 799 mm	Art. No. *05.236 / 05.237		
		Aluminium midrail	Art. No. 05.230
	Weight in kg/m:	for sidepanels,	
	aluminium 7.011	length up to 6000 mm	Weight in kg/m:
			aluminium 5.928
Suitable lever handles see page 103	Art. No. *11.226/11.227		

* Left / right hand are determined by view from hanging side.

** All centre locks and strike boxes with midrail are also available with free glass edge. Please give details with order.

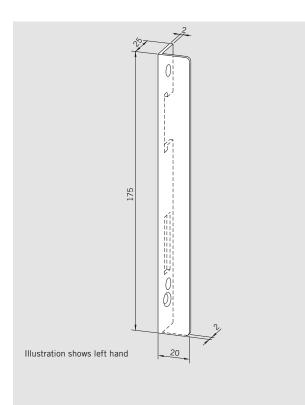
*** Angel bracket (05.218/05.219) for door opening outwards (optional)

**** Recess for electric strike release cable



Centre lock with latch and lock bolt, for inward opening single action doors, prepared for lever on round rose inside, smooth blanking plate outside, prepared for Europrofile cylinder	Art. No. *05.224 / 05.225 Weight in kg: aluminium 1.090
Not illustrated: prepared for KABA	Art. No. *05.258 / 05.259
	Weight in kg: aluminium 1.083
Suitable lever handle see page 103	Art. No. 11.226
Centre lock with latch and lock bolt, for inward opening single action doors, prepared for rose lever on both sides, prepared for Euro- profile cylinder	Art. No. *05.228 / 05.229 Weight in kg: aluminium 1.090
Strike box, to suit centre lock with latch and lock bolt, with electric strike release (Standard: fail secure function, 6 to 12 V -/~, with mechanical unlock. Further types on request.)	Art. No. *05.226 / 05.227 Weight in kg: aluminium 0.595

for Art. No. 05.224, 05.225, 05.258, 05.259



Angle bracket	Art. No. *05.218 / 05.219	
for centre locks		
(opening to outside)	Weight in kg:	0.040

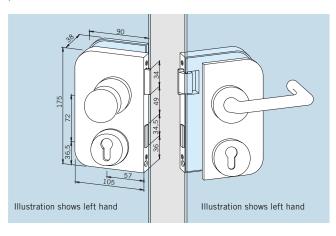
Left / right hand are determined by view from hanging side.
 ** Angle bracket (05.218/05.219) for door opening outwards (optional)

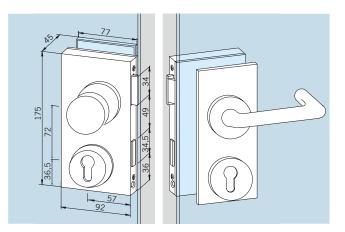
LOCKS WITH PANIC FUNCTION, OPENING TO OUTSIDE

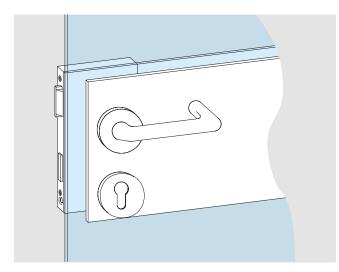
for 10 mm glass thickness

Operation outside: Bolt is unlocked by turn of key, and latch is withdrawn by follower.

Operation inside: Lock can be operated by rose lever handle or panic push bar even when bolt is locked.







Not for emergency exit doors according to German Standard DIN EN 179 or DIN EN 1125 (corresponding modifications in preparation)

For best protection against burglary we recommend the use of the angle bracket (05.218/05.219)

Centre lock

with both latch and lock bolt, rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses Art. No. *05.240 / 05.241

Weight in kg: aluminium 1.706

For strike boxes with electric strike release

Centre lock

with both latch and lock bolt, with angled cover, for door opening outwards (not shown), rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses. Lockable into strike boxes with electric strike release for Art. No. 05.226/05.227

Centre lock

complete with midrail, with latch and lock bolt, with angled cover, for door opening outwards (not shown), rose lever on inside and fixed knob (without function) on outside. Prepared for Europrofile cylinder with roses. Lockable into strike boxes with electric strike release for Art. No. 05.222/05.223, for Art. No. 05.234/05.235

Midrail 800 – 1200 mm Midrail up to 799 mm

Art. No. *05.244 / 05.245 Weight in kg: aluminium 2.900

Art. No. *05.246 / 05.247

Art. No. *05.248 / 05.249

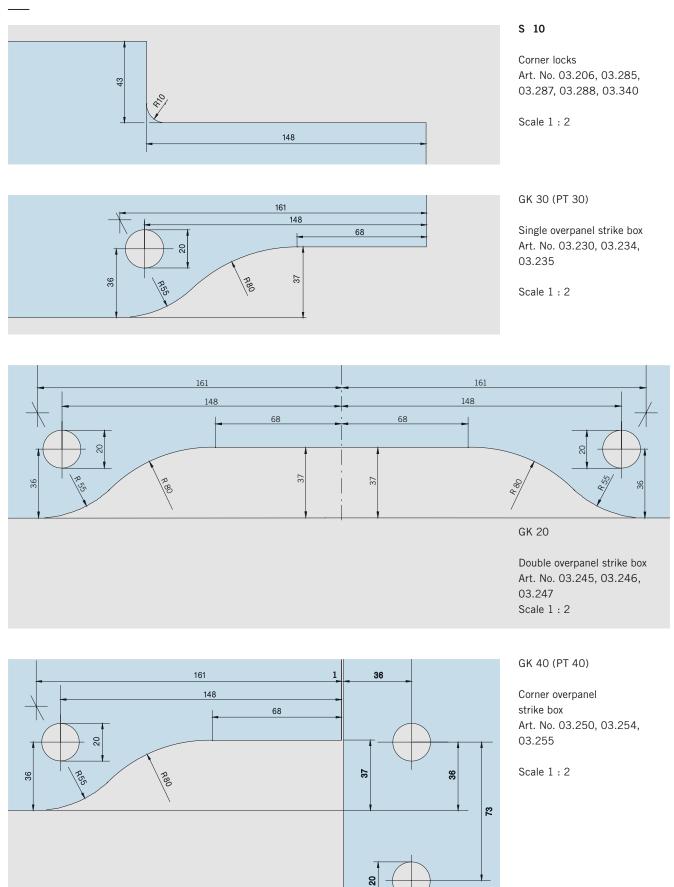
Weight in kg/m: aluminium

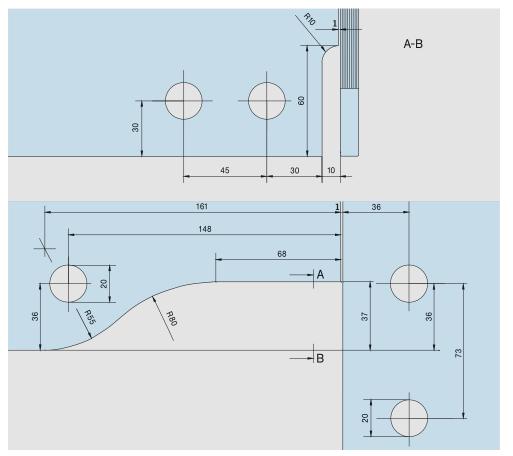
Additional solutions with panic function for glassdoors you can find in the technical documentation of PHA 2000 and Exit Pad

* Left / right hand are determined by view from hanging side.

7.500

GLASS PREPARATION LOCKS

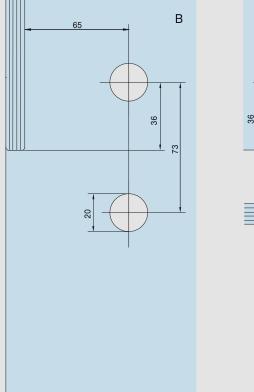


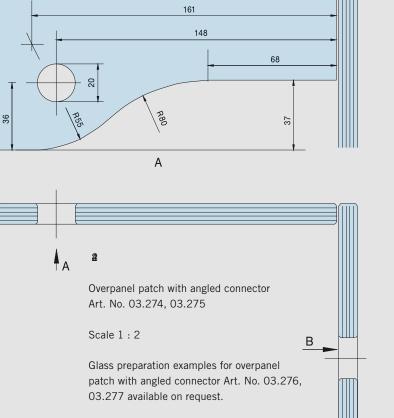


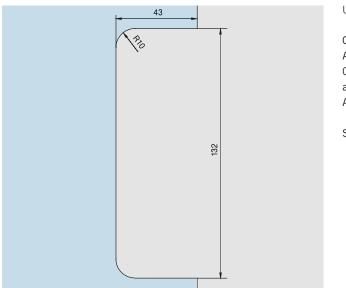
6

Strike box with fin fitting inside Art. No. 03.193, 03.194

Scale 1 : 2





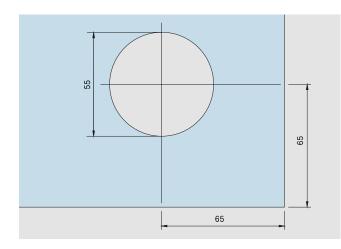


US 20, GK 0

Centre lock Art. No. 03.215, 03.289, 03.290, 03.345 and strike box for centre lock Art. No. 03.224

Scale 1 : 2

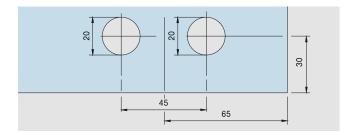
GLASS PREPARATION FOR CORNER, CENTRE LOCKS AND STRIKE BOXES, REQUIRING DRILLED HOLES

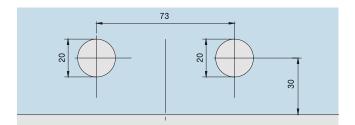


Corner locks

Art. No. 05.100, 05.103, 05.105, 05.116, 05.117, 05.118, 05.119

 $\mathsf{Scale}\ 1:2$





Strike boxes

Art. No. 05.108, 05.109

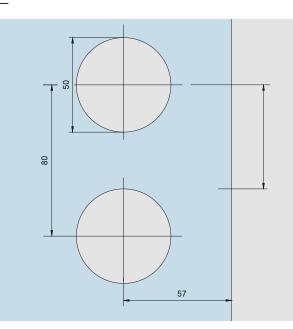
Scale 1 : 2

Strike boxes

Art. No. 05.110, 05.111

 $\mathsf{Scale}\ 1:2$

GLASS PREPARATION FOR CENTRE LOCKS AND STRIKE BOXES, REQUIRING DRILLED HOLES



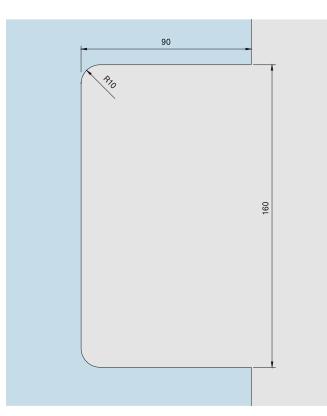
С

Art. No. 11.216, 11.217, 11.220, 11.221, 11.224, 11.225, 11.250, 11.251, 11.252, 11.253, 11.254, 11.255

Strike boxes for centre locks

Art. No. 11.206, 11.207, 11.218, 11.219, 11.222, 11.223

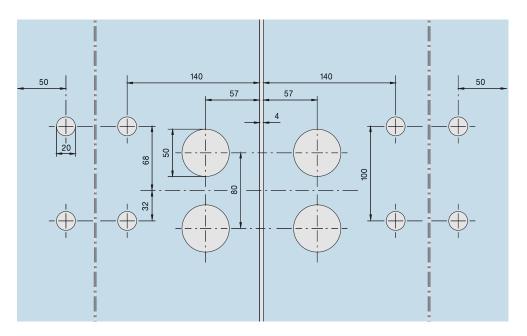
Scale 1 : 2



Centre locks with nightlatch function, hook bolts and strike boxes

Art. No. 05.200, 05.201, 05.202, 05.210, 05.211, 05.212, 05.213

Scale 1 : 2



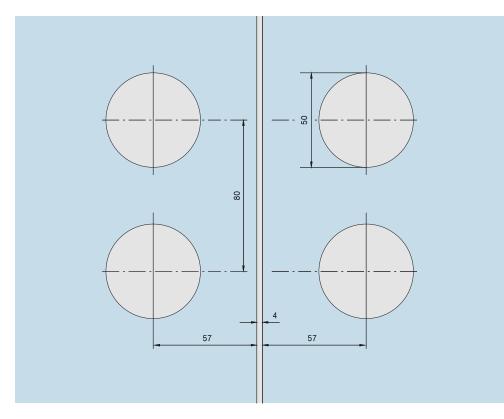
Art. No. 05.220, 05.221, 05.222, 05.223, 05.246, 05.247, 05.256, 05.257

Scale 1:4

Centre locks with latch and lock bolts, and strike boxes

Art. No. 05.224, 05.225, 05.226, 05.227, 05.240, 05.241, 05.244, 05.245, 05.258, 05.259,

Scale 1:2



ACCESSORIES

G	Universal gasket sets
134	145
Floor bearings, Lock keeper	Wall connecting profile system,
plate, Floor sockets	U-profile
135	146
Top bearings, pivots	Accessories for door closer
136	154
Wall connection and cylinders	Safety-related information
138	157
138 Profiles, Pull handle, handle bars 139	157

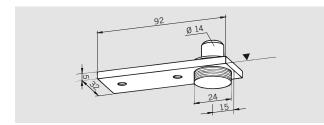


PERFECTION IN DETAIL

Original accessories for patch fittings, door rails and locks, matched to the DORMA-Glas product range, are available.

They ideally complement the range of DORMA-Glas hardware to optimise the technical excellence and cost effectiveness of toughened glass systems of all types. Aside from functional components such as special floor pivots – including models for wet rooms – DORMA also offers a choice of securityrelevant options. Their installation further enhances the exceptional functional efficiency, reliability and long service life expected of DORMA-Glas systems.

FLOOR BEARING, LOCK KEEPER PLATE, FLOOR SOCKET





with round pivot 14 mm Ø, and cover plate; height adjustable by 5 mm max. door weight 100 kg

Art. No. 01.106

Weight in kg:	
aluminium	0.155
brass	0.170
stainless steel	0.169

0.078

Floor pivot bearingArt. No. 01.107with round pivot 14 mm Øand pin 24 mm Ømax. door weight 100 kgWeight in kg:

with DORMA profile spindle (longer spindle on request), max. door weight 200 kg	Art. No. 04.602 Weight in kg:	0.254
Stainless steel, max. door weight 200 kg	Art. No. 04.603 Weight in kg:	0.256

Floor pivot bearing	Art. No. 01.137	
for damp environments, with		
insert for Universal for mounting	Weight in kg:	0.195
onto floor surface		
max. door weight 80 kg		

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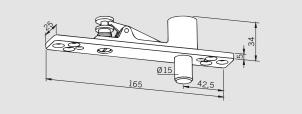
80

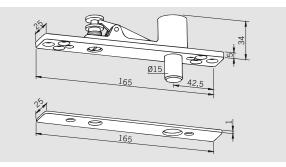
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Lock keeper plate,	Art. No. 05.190	
stainless steel, two parts,		
adjustable ± 5 mm	Weight in kg:	0.048

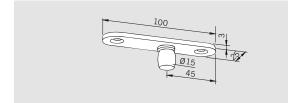
Floor socket, zinc coated brass for lock bolt	Art. No. 05.192	
	Weight in kg:	0.020
Floor socket, aluminium, with spring and plastic stopper,	Art. No. 05.193	
dirt protection	Weight in kg:	0.026
Eccentric socket, eccentric, zinc coated brass, with	Art. No. 05.194	
adjustable plastic socket insert	Weight in kg:	0.020

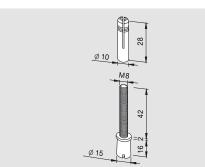
TOP BEARING, PIVOTS

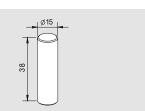




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PT 21	Art. No. 01.117
top centre with removable pin	
15 mm Ø	Weight in kg:

0.335

PT 21 frame portion top centre with removable pin 15 mm Ø, with cover plate

Art. No. 01.118

Weight in kg: 0.345

PT 24 pivot 15 mm Ø, with fixing plate, material thickness 6 mm, to let into ceiling

Art. No. 01.116

Weight in kg: aluminium 0.058

PT 24 pivot 15 mm Ø, with fixing plate, material thickness 3 mm, to screw on the ceiling

Art. No. 01.123

Weight in kg: aluminium 0.042 stainless steel 0.074

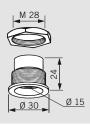
PT 25 pivot 15 mm Ø with plug Art. No. 01.115

Weight in kg: 0.044

Loose pivot pin for interface between patch and rail

Art. No. 04.601

Weight in kg: 0.050



	A CLINER OTHER
brass, nickel plated,	
for installation in frame or	Weight in kg:
ceiling for 15 mm Ø pivot pin	

Art. No. 01.129

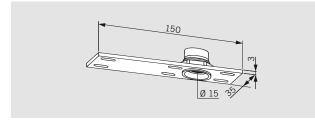
0.065

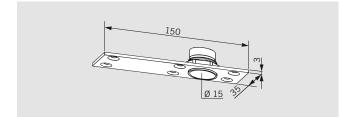


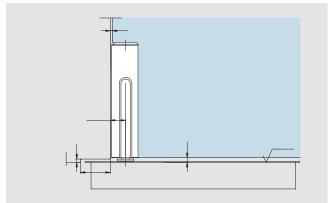
Top pivot bearing, aluminium, for installation in frame or ceiling for 15 mm Ø pivot pin Art. No. 01.130

Weight in kg:

0.018

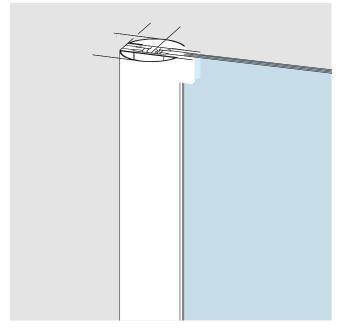






WALL CONNECTION AND CYLINDERS

2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	for overpanel patch PT 30 and overpanel strike box GK 30 Stainless steel not available, satin chrome on brass supplied.	Art. No. 03.128 Weight in kg: aluminium brass	0.016 0.038
152 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Fixing plate for overpanel patches from EP and EA program Stainless steel not available, satin chrome on brass supplied.	Art. No. 01.127 Weight in kg: aluminium brass	0.019 0.045
	Wall anchor with thread M 8 for overpanel patch	Art. No. 01.133 Weight in kg:	0.040
	Threaded rod M 8 with plug for overpanel patch	Art. No. 01.134 Weight in kg:	0.032
	Profile cylinder length 61 mm, differently keyed, with DORMA Logo Profile cylinder length 61 mm, equally keyed, with DORMA Logo	Art. No. 05.001 Art. No. 05.002	
	Ha fy length 31 mm, differently keyed, with DORMA Logo Half-profile cylinder length 31 mm, equally keyed, with DORMA Logo	Art. No. 05.003 Art. No. 05.004	



for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for Universal fittings or door rails (76.5 mm or 100 mm). Please indicate:

- Panel height (max. 2500 mm, higher dim. on request)
- Required preparation of the profile for top and bottom fittings

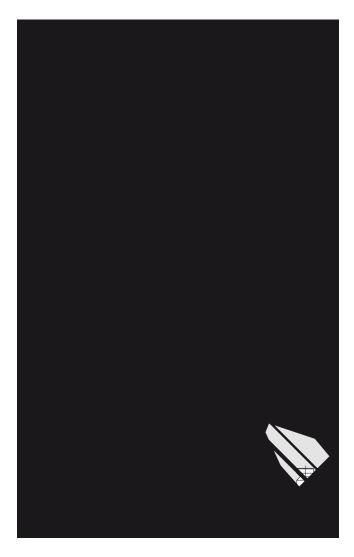
Fixed length Stock length 6000 mm Stock length 3000 mm Art. No. 03.380 Art. No. 03.381 Art. No. 03.382

Weight in kg/m: aluminium 4.744

Radiused edging strip for fittings with 15 mm/18 mm pivot point. For pinch free doors, (strip is clamped onto free glass edge), Acrylic.

Length: up to 4500 mm Art. No. 01.230 (specify height) Length: 2250 mm Art. No. 01.231

Weight in kg/m: 0.408



350 mm 2 hole fixing for 8, 10 and 12 mm glass thickness

Art. No. 26.500

aluminium

Weight in kg: 1.660

ARCOS handle bar 750 mm 2 hole fixing for 8, 10 and 12 mm glass thickness

Art. No. 26.510

Weight in kg: 3.260 aluminium

Pair of handle bars length 350 mm 2 hole fixing for 8, 10 and 12 mm glass thickness

aluminium

Art. No. 21.267 satin stainless steel Weight in kg: stainless steel 1,254 Art. No. 03.400

Weight in kg: aluminium 1,326

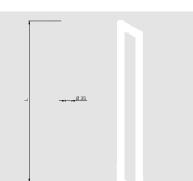
Aluminium double sided, for 8–10 mm glass thickness		
2 hole fixing 300 mm	Art. No. 75.084 Weight in kg:	1.174
2 hole fixing 500 mm	Art. No. 75.085 Weight in kg:	1.605

Lockable back to back handle Art. No. 21.279 bar for 6–16 mm glass, 1225 mm, with 2 fixings, complete with closing device and cylinder

BEYOND handle bar for 10 an 12 mm glass, two hole fixing

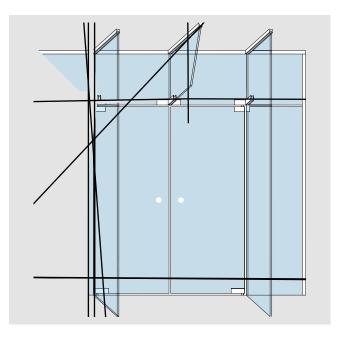
Length (L) 450 mm Length (L) 600 mm Length (L) 900 mm

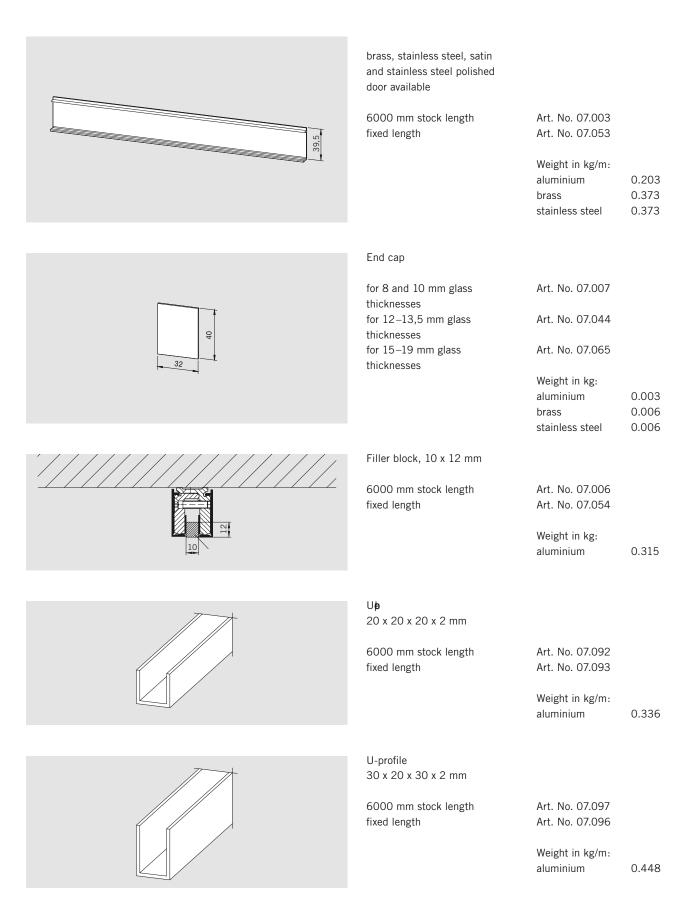
Art. No. 30.300 Art. No. 30.305 Art. No. 30.310



with srew thread M $\, 6$

for 8 mm glass thickness:	Art. No. 07.008 Weight in kg: aluminium	0.185
for 10 mm glass thickness:	Art. No. 07.009 Weight in kg: aluminium	0.181
for 12 mm glass thickness:	Art. No. 07.010 Weight in kg: aluminium	0.180





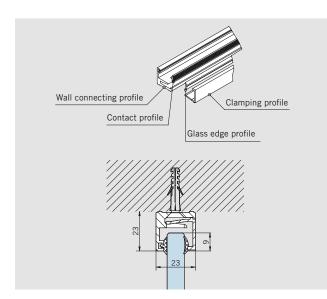
WALL CONNECTING FRAME SYSTEM MR 22 AND MR 28

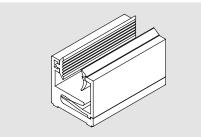
Comprising a frame profile (series-drilled), a clamping profile and two contact rubber extrusions (PVC, transparent).

These decorative and elegant frame solutions are suitable for both indoor and outdoor applications and are characterised by their remarkably easy installation.

The viewface width in the case of the MR 22 is a mere 22 mm and in the case of the MR 28 it is just 28 mm. Suitable for glass thicknesses of 8 and 10 mm. No load transfer by the profiles. Can be readily removed and re-installed elsewhere.

The MR 28 features an additional screw-fixing channel for connecting angle brackets and enables combination with mullion profiles for the vertical connection of several glass panels and also abutment to frame systems AT 44 and AT 50.





Applications:

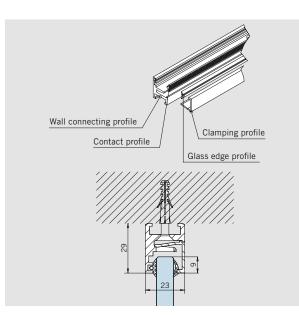
e.g. surrounding frame for toughened glass systems for fixing to walls and ceilings

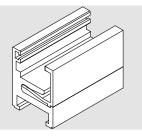
in 6000 mm stock length, without PVC profile

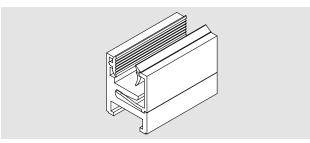
Art. No. 07.240

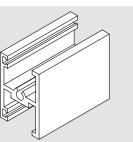
Weight in kg/m: aluminium 0,648

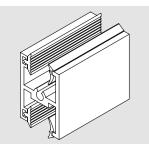
₽2 in fixed length Art. No. 07.250 Weight in kg/m: aluminium 0,648











Base profile

Profiles are only delivered with straight cuts. Allowances in lenghts of profiles to ensure producibility of bevel cuts have to be planned by the customer. The georgian bar profile must be prepared in addition on both sides. Please consider installtion instruction

MR 28 Art. N in 6000 mm stock length, without PVC profile Weigh

Art. No. 07.241

Weight in kg/m: aluminium 0,802

MR 28 in fixed length

Art. No. 07.251

Weight in kg/m: aluminium

Georgian bar profile MR 28 in 6000 mm stock length, without PVC profile Art. No. 07.242

Weight in kg/m: aluminium 0,542

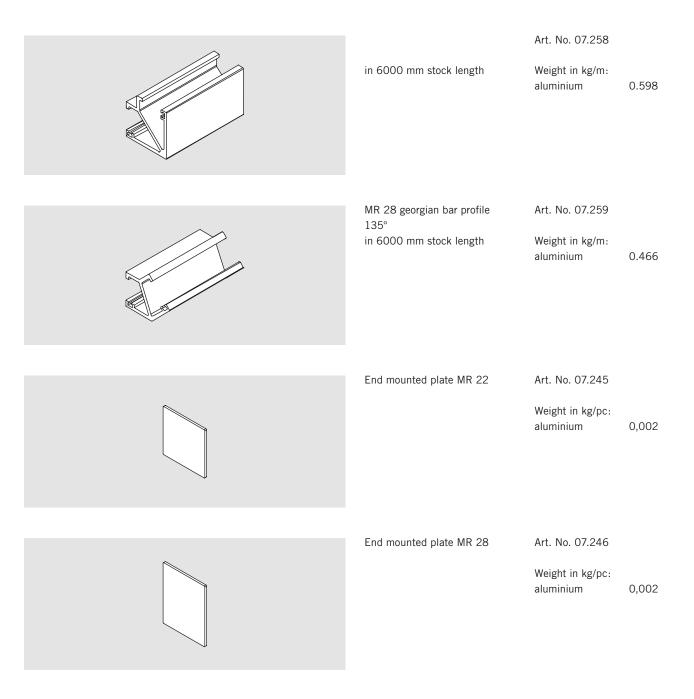
0,802

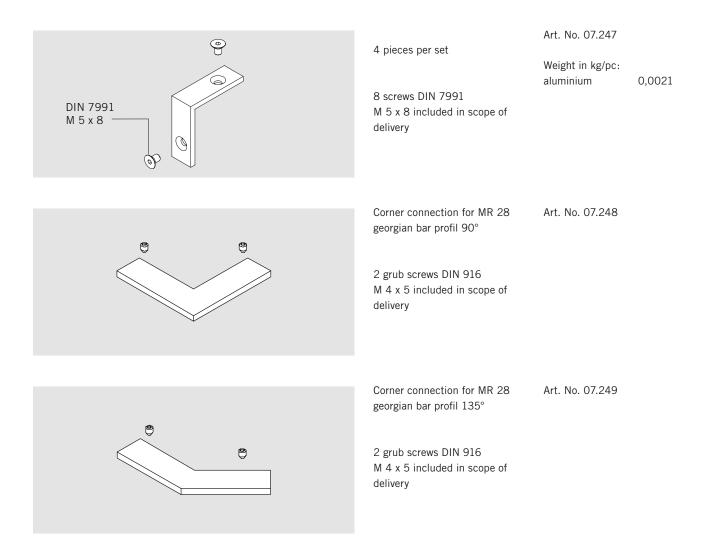
Georgian bar profile MR 28 in fixed length

Screws for fixation at M 28 base profile are nor included in delivery. Recommendation: counter sunk screw 4.2 mm x 32 mm Art. No. 07.252 Weight in kg/m:

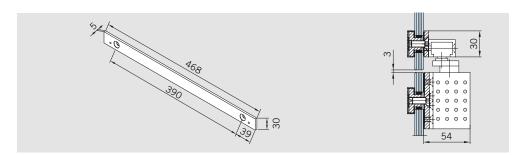
aluminium

0,542



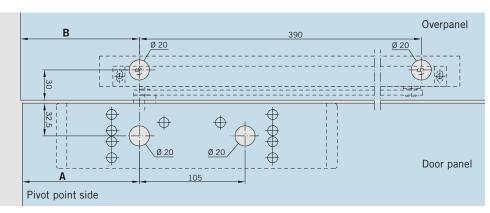


ACCESSORIES FOR DOOR CLOSER TS 92

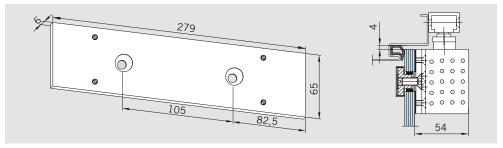


ka

for DORMA TS 92, slide channel for overpanel Art. No. 12.332 Weight in kg aluminium 0.265



Pivot point fitting	А	В
EA (AT)/EP	200	202
Universal	250	252
Studio/Junior	148	150
ARCOS Universal	265	267



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105

428

В

Pivot point side

32,5

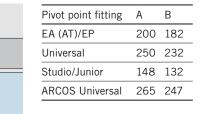
122

M5

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ø 20





Μ5

Saddle plate and door closer TS 92 are

available at DORMA, Ennepetal, or at special suppliers for building hardware.



NOTES



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